

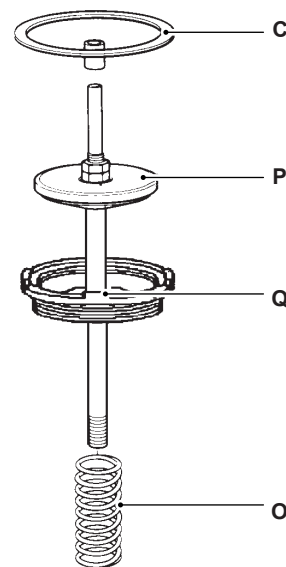


TI-P335-11-US  
Issue 2

## Spare Parts Guide 6" Main Valves

### Main valve

Main valve spring and lower diaphragm cover gaskets	O, S
Diaphragm plate and set screws	K, D
Transmission tubing with fittings	U
Diaphragms (2 per set)	L
Gasket kit	C, S, W
Head, stem and seat assembly (specify regular or reduced part "S" valve)	P, Q, C
Screen assembly	I, J
Cover bolt kit	B
Diaphragm case bolt kit	G, H
Rebuild kit	B, C, L, O, P, Q, S, U, W
Pilot platform	X



### How to order

Always order spares by using the description given in the first column under Spare Parts, stating the valve size and material.

#### Example:

1 - Diaphragm plate and set screws for 6" Spirax Sarco 25T cast iron reducing valve.

### Maintenance

See installation and maintenance instructions supplied with each valve, copies are available on request.

Main valve seat in 6" regulator is field replaceable. Please consult factory for seat removal tool. To retain tight shut off, minor wear can be corrected by lapping with suitable grinding compound.

