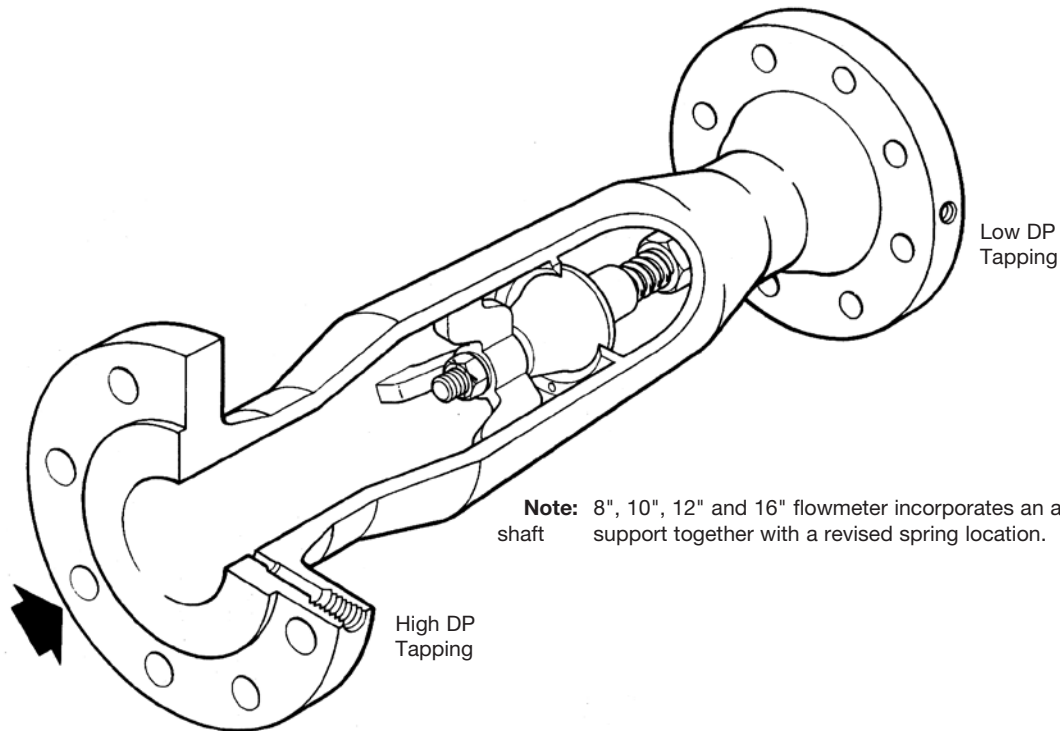


## Gilflo Flowmeters - 'B' Pipeline Unit



### Description

The Gilflo 'B' flowmeter is installed in the pipeline and produces a differential pressure which is related to the rate of flow. It can be used with most industrial fluids, gases and both saturated and superheated steam.

### Sizes and Pipe Connections

2", 3", 4", 6", 8", 10", 12" and 16"

Flanges available to ANSI B.16.5 class 300

### Limiting Conditions

Minimum operating pressure	9 psig
Maximum operating pressure	740 psig
Minimum operating temperature	-58°F
Maximum operating temperature	842°F
Maximum viscosity	30 centipoise

### Turndown

The Gilflo will provide accurate measurement over a flow range of 100:1.

### Accuracy

To achieve accuracy of a  $\pm 1\%$  of reading, all Gilflo meters must be used in conjunction with a device capable of performing electronic linearism such as:

- M750 Flow Computer
- Customer's EMS, DCS or equivalent
- M800 Steam Flow Computer
- M800 Gas Flow Computer

Note: When used with M800 flow computers, Gilflo accuracy is  $\pm 1\%$  of reading from 5% to 100% of maximum rated flow. For flows from 1% to 5% of maximum rated flow, accuracy will be better than  $\pm 1\%$  FSD.

### Repeatability

The Gilflo is repeatable to better than 0.25%.

### Pressure Drop

Less than 140 inches H<sub>2</sub>O (349 mbar) at rated capacity

### Flow Capacity

To determine the maximum flow capacity of a Gilflo 'B', it is necessary to calculate the equivalent water flowrate (Q<sub>w</sub>). See under the section "Sizing the Gilflo 'B' flowmeter".

### Materials of Construction

Body	Carbon Steel	ASTM A105/A106/A234
Internals	Mostly Stainless Steel	S304/S316
Spring	Inconel X750	

*Local regulation may restrict the use of this product below the conditions quoted. Limiting conditions refer to standard connections only.*

*In the interests of development and improvement of the product, we reserve the right to change the specification.*

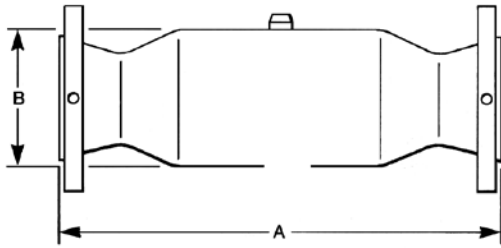
TI-8-006-US 12.09

# Gilflo Flowmeters - 'B' Pipeline Unit

## Dimensions / Weights (approximate) in inches and lbs

SIZE	A	B	Weight
2"	19	3.5	31
3"	21	4.5	48
4"	28	6.6	105
6"	31	8.6	191
8"	39	12.7	270
10"	57	16	565
12"	63	18	748
16"	79	24	1980

H.P. and L.P. pressure tapings are threaded 1/4" NPT (female).  
On 16" meter, the pressure tapings are on the body.



## Installation

A separate installation booklet is supplied with each Gilflo 'B' flowmeter. The following main points are given for guidance:

- The Gilflo should be installed with a minimum of 6 straight pipe diameters upstream and 3 downstream. No valves, fittings or cross sectional changes permitted within these pipe lengths. Where an increase in pipe diameter is necessary upstream of a Gilflo flowmeter, the length of straight pipe should be increased to 12 diameters. Similarly, where a Gilflo flowmeter is installed downstream of two 90° bends in two planes, a pressured reducing valve or a partially open valve, 12 pipe diameters should be allowed.
- The Gilflo flowmeter should normally be mounted horizontally. Vertical installation (with flow vertically downward) is also permissible and must be specified when ordering. Ensure flow is in the correct direction and avoid reverse flow.
- For steam applications, good basic steam engineering practice should be followed:
  - Ensure all pipework is adequately insulated.
  - Ensure correct line drainage through adequate trapping.
  - Where practicable, fit a steam separator upstream of the flowmeter. This should be drained using a float trap set.
  - Ensure good alignment and support of all associated pipework.
  - Achieve line size reduction by the use of eccentric reducers.
  - Avoid close installation (less than 25 pipe diameters) upstream or downstream of a pressure reducing valve or modulating valve.

See the "Gilflo flowmeters - system overview" TI-8-008-US which provides information of a Gilflo metering system.

size	Q <sub>e</sub> max (gpm)	15 psig	50 psig	75 psig	100 psig	150 psig	200 psig	400 psig
2"	94	1625	2353	2748	3096	3690	4203	5842
3"	308	5332	7721	9018	10162	12110	13793	19172
4"	494	8559	12394	14475	16311	19438	22139	30773
6"	1202	20825	30156	35220	39687	47295	53868	74876
8"	2136	37004	53585	62582	70520	84040	95719	133050
10"	2938	50894	73700	86075	96993	115587	131651	182995
12"		5100	88356	127948	149431	168385	200666	228554 317690
16"		8284	143530	207845	242744	273534	325972	371275 516072

**Note:** These capacities are based on a differential pressure across the meter of 140 inches H<sub>2</sub>O (349 mbar).  
Minimum flow is 1% of maximum (100:1 turndown).

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## Maintenance

There are no user serviceable parts within the 'Gilflo' Spool flowmeter. Mechanical checks to confirm correct operation are described in the manuals that accompanies the flowmeters.

## Sizing the Gilflo 'B' Flowmeter

- Determine Equivalent Water Flowrate (Q<sub>e</sub>) in U.S. gpm using formulas:

### Liquids:

$$Q_e = \frac{m}{500} \sqrt{\frac{D_e}{D_l}} \quad \text{or} \quad Q_e = Q_l \sqrt{\frac{D_l}{D_e}}$$

- Q<sub>e</sub> = equivalent flow rate of water at 70°F (U.S. gpm)  
 m = maximum flow rate of service liquid (lb/hr)  
 D<sub>e</sub> = density of water at calibration (62.305 lb/ft<sup>3</sup>)  
 D<sub>l</sub> = density of service liquid (lb/ft<sup>3</sup>)  
 Q<sub>l</sub> = maximum flow rate of service liquid (US gpm)

### Gases:

$$Q_e = \sqrt{D} \times \frac{(0.0158) \times m}{P_s} \times \frac{T_s}{T_f}$$

$$\text{or} \quad Q_e = (0.948) \times Q_g \sqrt{D \times \frac{P_s}{P} \times \frac{T_f}{T_s}}$$

- T<sub>s</sub> = standard absolute temperature (520°R)  
 T<sub>f</sub> = flowing temperature of gas (°R = °F + 460)  
 Q<sub>g</sub> = maximum flow rate of gas (SCFM)
- Q<sub>e</sub> = water equivalent flow rate at 70°F (U.S. gpm)  
 m = maximum flow rate of gas (lb/hr)  
 D = gas density at 14.7 psia, 520°R (60°F) (lb/ft<sup>3</sup>)  
 P<sub>f</sub> = flowing pressure of gas (psia)  
 P<sub>s</sub> = standard atmospheric pressure (14.7 psia)  
 T<sub>s</sub> = standard absolute temperature (520°R)  
 T<sub>f</sub> = flowing temperature of gas (°R = °F + 460)  
 Q<sub>g</sub> = maximum flow rate of gas (SCFM)

### Steam:

$$Q_e = (0.0158) \times m \sqrt{v}$$

- Q<sub>e</sub> = water equivalent flow rate at 70°F (U.S. gpm)  
 m = maximum flow rate of steam (lb/hr)  
 v = specific volume of steam at normal pressure and temperature (ft<sup>3</sup>/lb)

- Select from the table below the meter with a Q<sub>e</sub> max. that most closely matches (but exceeds) the application Q<sub>e</sub> determined in step 1.

**Note:** These equivalent water flowrates are based on a differential pressure of 140 inches H<sub>2</sub>O (349 mbar). For saturated steam flow measurement, the table below gives flow capacities in lb/h.

## How To Order

1 - 6" our Gilflo 'B' flowmeter flanged to ANSI B-16-5 class 300.

TI-8-006-US 12.09