Description
The compact low profile modular pump/trap system consists of the versatile APT 14 Automatic Pumping Trap pre-piped and mounted on a steel base.

The simplex or duplex modules include a condensate reservoir sized to accommodate the pump cycles.

The module requires only service field connections for complete installation and fast startup.

Typical applications
APT 14 pump/trap modules are used where low profile and high capacity condensate removal is required.

The APT 14 Pump Trap has the features of a conventional F&T trap combined with a pressured pump all in one unit.

- Air handlers
- Heat exchangers
- Absorption Chillers
- Evaporators
- Dryers

Standard Features
- Spirax Sarco non-electric APT 14 Automatic Pump Trap
- Simplex or Duplex units
- Motive steam drip station with Spirax Sarco UTD 52L trap and isolation valves and air vent.
- Hydrotested, blasted, and coated with SSI industrial enamel
- Fabricated by ASME Section IX certified welders.
- Completely assembled modular pumping system on platform steel base with all connections protected for shipping.

Additional Options are available

Suggested Specification
- Furnish and install where shown on plans, Spirax Sarco Inc. Model SPT4/DPT4-__________
  Pressure powered pump/trap system.

- The system shall be a complete pre-piped factory package requiring only service connections for a fully functional system.
- Electricity shall not be required for system operation.
- The receiver shall be constructed for 200 PSIG WP.
- The Pump/Trap shall be constructed of Ductile Iron with an allowable working pressure of no less than 200PSIG.
- The Pump/Trap shall be a unified system with stainless steel mechanism and no external glands or seals. Individual pump and trap systems will not be acceptable.
- The package shall be sized to meet (or exceed) the actual required condensate system load.
- The package shall include a structural steel platform skid and painted with 1 coat enamel.

Typical Construction

<table>
<thead>
<tr>
<th>Model</th>
<th>SPT4/DPT4</th>
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<tbody>
<tr>
<td>PMO</td>
<td>200 psig</td>
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<tr>
<td>Design Pressure (PMA)</td>
<td>232 psig @ 388°F</td>
</tr>
<tr>
<td>Capacity Range</td>
<td>Trap Mode- 850 to 10,021 lbs/hr</td>
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<tr>
<td></td>
<td>Pump Mode- 423 to 3075 lbs/hr</td>
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<tr>
<td>Receiver Vessel</td>
<td>Constructed for 200 psig @ 550°F</td>
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<tr>
<td>Hydrotest Pressure</td>
<td>230 psig</td>
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<tr>
<td>Construction Materials</td>
<td>Receiver vessel - Fabricated Steel</td>
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<td></td>
<td>APT 14 – See SSI Tech Sheets</td>
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<td></td>
<td>Ti-5-228-US</td>
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<tr>
<td></td>
<td>Valves - Carbon Steel Ball Valves</td>
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<tr>
<td></td>
<td>Piping - A106 Seamless Carbon Steel</td>
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<tr>
<td>Dimensions &amp; Weight</td>
<td>See SSI Sales Drawings</td>
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</tbody>
</table>

Capacity
For sizing data, see APT14 Selection & Capacity Chart Ti-5-204-1-US.

Approved for construction when signed and dated below:

Model: SPT4/DPT4-
Project/P.O. No.: 
Customer: 
Approved: Date:

Local regulations may restrict the use of this product below the conditions quoted. Limiting conditions refer to standard connections only. In the interests of development and improvement of the product, we reserve the right to change the specification.