# Colima MEC Series Magnetic Level Switches 

## Description

Magnetic activated level switches for controlling liquid levels in most industrial applications. When they have been installed at the point of operation, they work as on/off switches and are used for full automatic management of tanks (including pressurised ones) allowing operations such as starting/stopping of pumps, opening/ closing of solenoid valves and activation of alarm systems.
One or more instruments can be used, depending on the number of operation points necessary.
The level switches can be equipped with electrical contacts, reed or micro switches along with various forms of protective housings to suit most environmental and safety conditions.

## Standards and certifications

This product fully complies with the requirements of the European Directive ATEX 2014/34/EU, PED 2014/68/EU. RINA, M.M.I approved and GOST-R.

## Available types

| MEC | Standard type for general purpose, used in most industrial applications. Horizontal mounting. One operation point. In the picture, the 100\% stainless steel versions suitable for low temperatures, for installation in high saline concentration environments and for use in the food industry. | A |
| :---: | :---: | :---: |
| MEC | Type with cooling extension, to be used in applications with temperatures from $150^{\circ} \mathrm{C}$ to $350^{\circ} \mathrm{C}$. It can also be assembled in types D, DV, L, S. Horizontal or vertical mounting. <br> One operation point. | AT |
|  | Type suitable for controlling liquid with specific gravity $\geq 0.5 \mathrm{~kg} / \mathrm{l}$. <br> Horizontal mounting. Float with counterweight. One operation point. | CP |



MEC type A
with round flange and weather-proof housing

| MEC | Type with differential range, adjustable $\pm 40^{\circ}$ in two directions. Can be used as a start/stop with a single instrument. Horizontal mounting. The differential increases depending on the length of the stem and there are 7 regulation points, every $15^{\circ}$. | D |
| :---: | :---: | :---: |
| MEC | Type with differential range, adjustable in one direction, only $0-40^{\circ}$. <br> Can be used as a start/stop with a single instrument. <br> Vertical mounting. The differential increases depending on the length of the stem and there are 4 regulation points, every $15^{\circ}$. | DV |
| MEC | Specific type for high vibration with reed switch contact. Frequencies $5 \div 100 \mathrm{~Hz}$. Horizontal mounting. One operation point. | AV |


| MEC | Type equipped with protection bellow to avoid any deposits or inclusions present in the process liquid, eliminating risk of blockage. It can also be mounted on types D, DV, L and S. Horizontal mounting. One operation point. Stem length depending upon application. | M |
| :---: | :---: | :---: |
| MEC | Type indicated for sunken or difficult to access tanks (high or low level). Vertical mounting on pole in open tanks or in tanks with manhole. <br> Attention must be paid to the connection rating: float is 120 mm . <br> One operation point, with field adjustable start/ stop function. <br> Stem length depending upon application. | 0 |
| MEC | Pneumatic type, suitable in applications where electricity is not allowed. <br> Stainless steel body with three ways valve. Horizontal or vertical mounting. One operation point. | PN |
| MEC | Type recommended in applications containing foam, inclusions and viscous fluids, where conditions require that the fulcrum point is not in touch with the process liquid. Vertical mounting. One operation point. Stem length depending upon application. | L |


|  | Type recommended in <br> applications containing <br> foam, inclusions and <br> viscous fluids, where <br> conditions require that <br> the fulcrum point is not in <br> touch with the <br> process liquid. <br> Horizontal mounting. <br> One operation point. <br> Stem length depending <br> upon application. |
| :--- | :--- |

## Operating principle



Two oscillating magnets on the same axis, one integral with the float and one integral with the electrical equipment, repel each other reciprocally through a non-magnetic material flange. The flange separates the housing, containing the electrical equipment, from the float that is inserted in the tank.
The float automatically follows the level of the liquid, both in rising and in falling conditions.
The switching of the electrical contact is quick and reliable.

## Mounting

The MEC series level switches can be installed horizontally or vertically directly in the tank, or externally in a chamber outside the tank. Square flange is specific for the naval industry.

## Wetted parts

| Flange |  |  |  |  |  |  | Float |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Steel | 304SS | 1 | 316SS | 2 |  |  | 304SS | A | 316L | B | Monel | c | Hastelloy | D |
| Plastic | PVC | 3 | PP | 4 | PVDF | 5 | PVC | E | PP | F | PVDF | G |  |  |

## Float diameters

| Steel | $\varnothing 48$ | 48 |  | DN50-2" ASME | $\varnothing 63$ | 63 | $\geq$ | DN 65-2½" ASME |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Plastic | $\varnothing 50$ | 50 |  | DN50-2" ASME | $\varnothing 60$ | 60 |  | DN 65-2½" ASME |

Note: the size of the float is always subject to fluid specific gravity.

## Process connections

Naval industry flange

$\mathbf{S Q}$

Colima's standard


UNI and ASME (ANSI) flanges

| UNI | PN6 | PN10 / PN16 |  | PN40 |
| :--- | :---: | :---: | :---: | :---: |
| PN64 |  |  |  |  |
| DN50 | UA | UB |  | UC |
| DN65 | UE | UF |  | UD |
| DN80 | UI | UL | UM | UH |
| DN100 | UP | UQ |  | UO |


| ASME | 150 | 300 | 600 |
| :--- | :---: | :---: | :---: |
| $2 "$ | AA | AB | AC |
| $21 / 2^{\prime \prime}$ | AD | AE | AF |
| $3^{\prime \prime}$ | AG | AJ | AH |
| $4 "$ | Al | AL | AM |

Flanges are available in other sizes on request.

## Thread

| Thread | Gas | NPT |
| :--- | :---: | :---: |
| $\mathbf{2 "}$ | FB | FE |
| $\mathbf{2 ¹}_{\mathbf{1 2}}$ | FC | FF |
| $\mathbf{3 "}^{\prime \prime}$ | FD | FG |

## Design conditions

|  | Steel |  | -20 | to $+150^{\circ} \mathrm{C}$ |
| :---: | :---: | :---: | :---: | :---: |
|  |  | with cooling extension | -20 | to $+350^{\circ} \mathrm{C}$ |
| TMA - Maximum allowable temperature | Plastic | PVC | -20 | to $+70^{\circ} \mathrm{C}$ |
|  |  | PP | -20 | to $+105^{\circ} \mathrm{C}$ |
|  |  | PVDF | -20 | to $+130^{\circ} \mathrm{C}$ |
| PMA - Maximum allowable pressure | Steel | Colima's flange |  | < 16 bar g |
|  |  | flange sized according to rating |  | < 100 barg |
|  | Plastic |  |  | 6 bar g |
| Fluid specific gravity |  |  |  | $\geq 0.8 \mathrm{~kg} / \mathrm{l}$ |
|  |  | only CP type |  | $\geq 0.5 \mathrm{~kg} / \mathrm{l}$ |
| Differential |  |  |  | fixed 15 mm |
|  |  | only D and DV types |  | $\pm 40^{\circ}$ |



MEC type A with round flange and weatherproof housing

## Mounting accessories

## Counterflange (on request, also in other sizes)



CSQ

Chamber for installation outside the tank

Flange 300 mm
Output 200 mm

Minimum distance between connections



Dimensions

All types
80 mm
D and DV only
35 mm

CST


## Colima electrical equipment and housings for Colima MEC series magnetic level switches

## Description

The electrical equipment on the MEC series level switches comprises a support, including two contact holders, one fixed and one oscillating. Both parts are in polyester resin and high-insulation dielectric material with mould-resistant characteristics.
The oscillating element includes a magnet whose south pole points towards the flange that separates the electrical equipment from the liquid contained in the tank. According to the buoyancy provided by the liquid in the tank the float works by pivoting a sealed cartridge containing a magnet, with south polarity on the end towards the flange. As the two magnets on the two oscillating devices repel each other, they are never in line on the same axis. Consequently, the status of the electrical equipment switches from the normally open $(\mathrm{NO})$ to normally closed (NC) position or vice versa.

## Electrical contact characteristics

| Standard |  | Standard microswitch recommended for general purpose. <br> Gold plated contacts in open air. <br> Contact coating: |  | A |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | Standard $2 \mu$ |  |
|  |  |  | Special $5 \mu$ |  |
|  |  | hanical | $\begin{array}{ll} \text { life } & >10^{6} \\ & >10^{4} \end{array}$ |  |
| V | $\sim$ | = | Load |  |
| 220 | 3.0 | 2.0 | Resistive |  |
| 220 | 1.5 | 0.5 | Inductive |  |
| 30 | 6.0 | 3.0 | Resistive |  |
| 30 | 3.0 | 1.5 | Inductive |  |


| For oxidising environments |  | Microswitch indicated for oxidising or corrosive environments. <br> Goldplated contacts ermetically sealed in inert gas. |  | C |
| :---: | :---: | :---: | :---: | :---: |
| V | $\sim$ | $=$ | Load |  |
| 220 | 1 | - | Resistive |  |
| 220 | - | 0.4 | Inductive |  |
| 30 | 3 | - | Resistive |  |
|  |  | 1.5 | Inductive |  |




| Weatherproof |  | Weatherproof microswitch. Goldplated contacts. IP66 |  | B |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Nominal current <br> Nominal voltage | Minimum 10 mA |  |
|  |  | Maximum 400 mA |  |
|  |  | Minimum 5 V |  |
|  |  | Maximum 30 V |  |
| V | $\sim$ |  | = |  | Load |
| 220 | 7 |  | 0.5 |  | Resistive |
|  | 5 |  | 0.03 |  | Inductive |
| 30 | 7 | 7.0 | Resistive |  |
| 30 | 5 | 5.0 | Inductive |  |




## Housings

The MEC series magnetic level switch housings are available in various forms to meet all possible application needs and are suitable for most environmental and safety conditions.
They are available in the weatherproof version for general use and the explosion-proof version for use in hazardous areas.


## Electrical connections

The housings allow for two cable entry points which are available
as follows:

| Standard | G $1 / 2 "$ F | A |
| :--- | :--- | :---: |
| Explosion-proof | Gk $1 / 22^{\prime \prime}$ F | B |
| On request | $1 / 2 "$ NPT F | C |
|  | M $20 \times 1.5$ | D |
|  | PG 13.5 | E |

Dimensions (approximate) in mm


## Product selection and order placement

Each unit is identified by a unique alphanumeric code that defines the manufacturing characteristics that best suites the application. Please confirm the following information before commencement of the product configuration.

Process pressure = $\qquad$ Process temperature $=$
Design temperature $=$
Design pressure = $\qquad$
$\qquad$
Fluid type =
Specific gravity of fluid = $\qquad$
Viscosity of fluid $=$ $\qquad$

| Range | Colima |  | Colima |
| :---: | :---: | :---: | :---: |
| Model | M | MEC | M |
| Type | A | Standard | A |
|  | AT | With cooling extension |  |
|  | CP | Liquids with specific gravity $>0.5 \mathrm{~kg} / \mathrm{l}$ |  |
|  | D | Adjustable differential range in 2 directions |  |
|  | DV | Adjustable differential range in 1 direction, vertical mount |  |
|  | AV | High vibration application |  |
|  | M | With protection bellows |  |
|  | 0 | Vertical on sunken tanks, high or low level |  |
|  | PN | Pneumatic output |  |
|  | L | Vertical foam and specialist applications |  |
|  | S | Horizontal foam and specialist applications |  |
|  | T | With field verification device |  |
|  | MM | Miniature type |  |
| Housing | 1 | IP67 General purpose | 1 |
|  | 2 | IP67 Stainless steel |  |
|  | 3 | ATEX certified |  |
| Electrical connections | 1 | G 1/2"F | 1 |
|  | 2 | Gk ½"F |  |
|  | 3 | ½"NPT F |  |
|  | 4 | M20 $\times 1.5$ |  |
|  | 5 | PG 13.5 |  |
| Connections | T | Thread | F |
|  | F | Flanged |  |
| Flange or thread material | 1 | 304 stainless steel | 1 |
|  | 2 | 316 stainless steel |  |
|  | 3 | PVC |  |
|  | 4 | PP |  |
|  | 5 | PVDF |  |
| Flange or thread rating | Refe | ge 3 | UA |
| Float material | A | 316L stainless steel | B |
|  | B | Monel |  |
|  | C | Hastelloy |  |
|  | D | PVC |  |
|  | E | PP |  |
|  | F | PVDF |  |
| Float diameter | 48 | Ø 48 steel (= DN50-2" ASME) | 48 |
|  | 63 | Ø 63 steel ( $\geq$ DN65-2½" ASME) |  |
|  | 50 | $\varnothing 50$ plastic (= DN50-2" ASME) |  |
|  | 60 | Ø 60 plastic ( $\geq$ DN65-2½" ASME) |  |
| Electrical equipment | A1 | Standard SPDT | A1 |
|  | A2 | Standard DPDT |  |
|  | B1 | Weather proof SPDT |  |
|  | B2 | Weather proof DPDT |  |
|  | C1 | Ermetically sealed SPDT |  |
|  | C2 | Ermetically sealed DPDT |  |
|  | D1 | High vibrations SPDT |  |

How to order example: 1 off Spirax Sarco Colima M-A-1-1-F-1-UA-B-48-A1.

