spirax sarco

7700 series HEP Sensilevel diplacer operated level controls Single stage

Installation and Maintenance Instructions



- 1. Safety information
- 2. General product information
- 3. Installation
- 4. Switch mechanism replacement
- 5. Switch replacement
- Maintenance
- 7. Trouble shooting
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1. Safety information

Asafe operation of SENSILEVEL products is assured when they are properly installed, commissioned, used and maintained by qualified personnel (see section 11 of present instruction paper) according to the operation instructions.

Compliance with installation and safety general instructions must also be observed during piping and plant erection together to an appropriate use of equipment and facilities for safety.

Note: products supplied by Spirax Sarco are classified as components and, in general, they aren't subjected to the European Machinery Directive 2006/42/EC.

1.1 Type of application

The suitability of Sensilevel has to be verified for the specific usage and application according to product tag and technical specifications and to installation and maintenance instructions.

The products of the below indicated list comply with the requirements of the European Directive 2014/68/EU (Pressure Equipment Directive-PED) as provided for by law, article 3 paragraph 3 of the European Directive for Pressure Equipments, aren't C marked.

- Products have been specifically designed for hazardous and not hazardous fluids that are included in Group 1 and 2 of the above mentioned European Directive.
- II) Verify suitability of material and the minimum and maximum values of pressure and temperature. If the maximum operating limit conditions of the product are lower than those of the system where it has to be used or if an improper operation of the product might cause a dangerous excess of pressure and temperature, make sure to include in the system a safety device to prevent limits overcoming.
- III) Determine the correct position of the installation and the flow direction of the fluid.
- IV) Our products cannot cope with external stress induced by the system in which they operate. The installer is responsible of stress analysis and of adequate precautions to be taken in order to minimize the external stress.
- V) Remove protective covers from all connections prior to installation.

1.2 Accessibility

Ensure safe access and, if the case, a safe and properly protected platform before working on the product. Use suitable lifting mechanisms as necessary.

1.3 Lighting

Ensure adequate lighting, particularly where detailed or intricate work is required.

1.4 Hazardous gases or liquids in the pipeline

Consider the present or previous content of the pipeline paying attention to inflammable materials, substances dangerous to health and to extremes of temperature.

1.5 Dangerous environment

Take account of areas at risk of explosion, lack of oxygen (e.g. tanks or pits), dangerous gases, temperature extremes, hot surfaces, fire hazard (e.g. during welding), excessive noise, moving machinery.

These products comply with the requirements of the European Directive 2014/34/EU (ATEX) for the use of equipments in potentially explosive atmospheres.

In a classified area do not access the housing when powered and do not use tools that could cause sparks.

1.6 The system

Consider the possible effects of the planned work on the whole system. Some operations (e.g. closure isolation valves, electrical isolation) may put other parts of the system or personnel at risk? Hazards may include closure of vents or isolation of protective devices or compromise of commands or alarms. Ensure that isolation valves are gradually turned on and off to avoid system shocks.

1.7 Pressure

Ensure that all parts exposed to pressure are isolated or adequately vented to atmospheric pressure. Consider double isolation (double block and venting) and blocking or labelling of closed valves. Do not assume a system is de-pressurized even when the pressure gauge reads zero.

1.8 Temperature

To avoid the risk of burns, wait until temperature has normalised after isolation.

1.9 Tools and consumables

Before starting work, ensure the availability of suitable equipment and/or consumable materials. Use Spirax Sarco spare parts only.

1.10 Protective clothing

Consider whether you and/or other personnel need protective clothing, against for example chemical products, high or low temperatures, noise, falling objects and hazards to eyes and face.

1.11 Permit of work

All works must be carried out or supervised by a competent staff, properly trained on product operation and maintenance. Should a formal authorization to work be required, this must be respected. Otherwise, it is recommended that a manager is kept informed on work progress and, if necessary, that an assistant with safety main responsibility is nominated. It is advisable to affix an hazard warning poster.

1.12 Electrical works

Before starting work, study the electrical plan, connection instructions and any specific requirement. Specifically consider: voltage and phase of external lines, isolation of local lines, fuse characteristics, earthling, special cables, cable/cable guide inlet, electromagnetic shielding.

1.13 Material handling

The manual handling of large dimension and/or heavy material can cause risk of injury (improper manual handling can cause spinal injury). It is recommended to evaluate the risks by considering the assignment, the individual, the load and the environment and to use an appropriate material handling method.

1.14 Other risks

During normal operation the product surface could be very hot. The surface temperature of some products operating at limit conditions can reach a value of 200°C.

Several products do not provide auto-drainage. Take it in account for their disassembly or removal from the plant (refer to 'Maintenance instructions').

1.15 Freezing

Provision must be made to protect products which are not self-draining against frost damage in environments where they may be exposed to temperatures below freezing point.

1.16 Disposal

Unless otherwise stated in the Installation and Maintenance Instructions, this product is recyclable and no ecological hazard is anticipated with its disposal providing due care is taken.

1.17 Returning products

According to European Community laws on Health, Safety and Environmental Protection, upon returning products for their testing and/or repairs to Spirax Sarco, customers and distributors are reminded that they must supply the necessary information on hazards and precautions to be taken with regard to the presence of contaminated product residues or instrument damage which may present a health and/or environmental safety hazard.

Information must be supplied in writing and include instructions for any substance classified as hazardous.

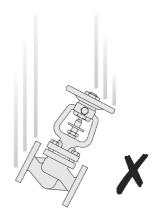
1.18 Working safely with cast iron products on steam

Cast iron products are commonly found on steam and condensate systems. If installed correctly using good steam engineering practices, it is perfectly safe. However, because of its mechanical properties, it is less forgiving compared to other materials such as SG iron or carbon steel. The following are the good engineering practices required to prevent waterhammer and ensure safe working conditions on a steam system.

Safe Handling

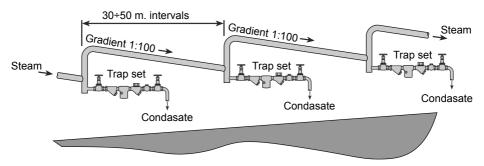
Cast Iron is a brittle material. If the product is dropped during installation and there is any risk of damage the product should not be used unless it is fully inspected and pressure tested by the manufacturer.

Please remove label before commissioning

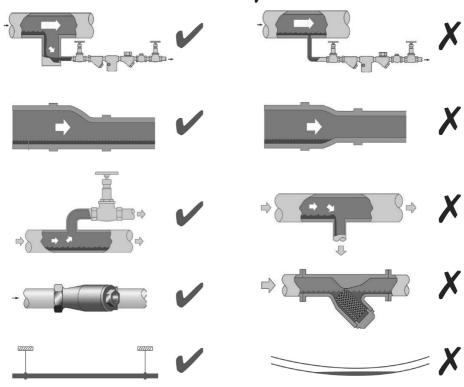


Prevention of water hammer

Steam trapping on steam mains:



Steam Mains - Do's (✔) and Dont's (X):

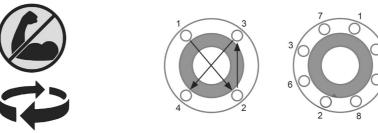


Prevention of tensile stressing

Pipe misalignment:



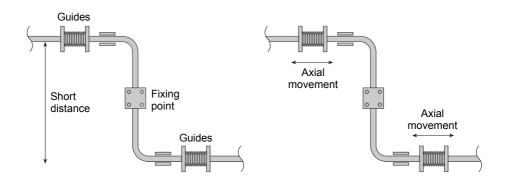
Installing products or re-assembling after maintenance:

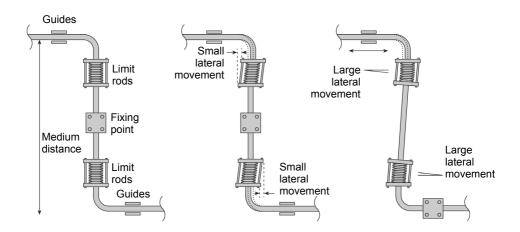


Do not over tighten. Use correct torque figures.

6

Thermal expansion: Examples showing the use of expansion bellows. It is highly recommended that expert advise is sought from the bellows manufacturer.





- 2. General product information

2.1 7700 series HEP Sensilevel diplacer operated level controls Single stage

This product is to be considered an accessory under pressure operating as a safety device and may be used with both Group 1 and 2 fluids. It has been designed, constructed and inspected according to ASME VIII Category "E" and it is in accordance with provisions demanded from the European Directives 2014/68/EU (PED) and 2014/34/EU (ATEX).

2.2 Environmental conditions

Temperature: from -10° C to $+60^{\circ}$ C in non-explosive atmosphere, from -10° C to $+40^{\circ}$ C in explosive atmosphere.

2.3 Identification plate

Each piece of equipment is supplied with an identification plate fixed to the level's housing. This contains all identifying data such as model, serial number, year of construction and also specifies the project conditions, weight, fluid groups and categorization of equipment.



2.4 Installation dimensions (in millimetres)



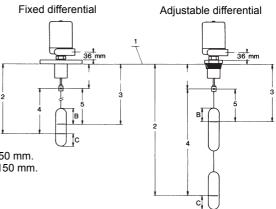
Note: The housings are adjustable through 360° except types 1 and 2 with a pneu-matic switch, and type 4.

Model	w	х	у	z
Wodei	connection	m m	m m	m m
1 and 2	Electrical 3/4"	173	118	70
1 and 2	Pneumatic 1/4"	173	118	59
4	¾" NPT	213	150	100

- 1 The distance of the switching levels is measured from the lower surface of the flange or from the end of the 2 3" NPT thread.
- 2 Required distance from the low level.
- 3 Required distance from the high level.
- 4 Distance from the low level minus 150 mm.
- 5 Distance from the high level minus 150 mm.

H.L. = High Level L.L. = Low Level

Fig. 1 - Intervention intervals



2.5 Switching levels (mm) as function of specific gravity and temperature

63

40°C

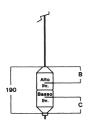
в С

51

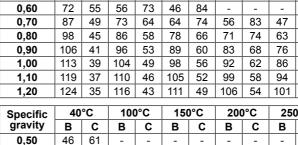
Specific gravity

0,50

Mod. 7701 - Mod. 7703



Mod. 7702 - Mod. 7704



100°C

150°C

В

200°C

С

В

250°C

C

92

83

75

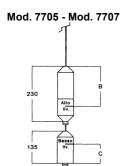
69

64

60

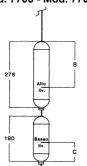
	1	
190	Aito liv. Basso liv.	B

Specific	40°C		100°C		150°C		200°C		250°C	
gravity	В	С	В	С	В	С	В	С	В	С
0,50	46	61	-	-	-	-	-	-	-	-
0,60	71	53	54	71	43	83	-	-	-	-
0,70	86	47	72	63	63	73	54	82	45	92
0,80	98	42	85	56	77	65	70	73	62	82
0,90	107	39	96	51	89	59	82	66	75	74
1,00	114	36	104	47	98	54	92	61	85	68
1,10	120	34	111	44	105	50	100	56	94	62
1,20	125	32	117	41	112	47	106	52	101	58



40°C	С	100 B	°C	150 B		200		250	
_	_	В	С	В	_	_	_	_	
5 5	-1		_	15	С	В	С	B	С
	וו	-	-	-	-	-	-	-	-
4 4	13	80	72	65	91	-	-	-	-
3 3	88	112	63	99	79	86	95	-	-
5 3	34	137	56	125	70	114	85	102	99
4 3	30	157	51	146	63	136	76	125	89
8 2	28	173	46	164	58	154	69	145	81
1 2	25	187	42	178	53	169	63	161	74
3	33 3 55 3 74 3 88 2	33 38 55 34 74 30 88 28	33 38 112 55 34 137 74 30 157 88 28 173	33 38 112 63 55 34 137 56 74 30 157 51 88 28 173 46	33 38 112 63 99 55 34 137 56 125 4 30 157 51 146 88 28 173 46 164	33 38 112 63 99 79 55 34 137 56 125 70 64 30 157 51 146 63 68 28 173 46 164 58	33 38 112 63 99 79 86 55 34 137 56 125 70 114 4 30 157 51 146 63 136 88 28 173 46 164 58 154	33 38 112 63 99 79 86 95 35 34 137 56 125 70 114 85 4 30 157 51 146 63 136 76 38 28 173 46 164 58 154 69	33 38 112 63 99 79 86 95 - 35 34 137 56 125 70 114 85 102 4 30 157 51 146 63 136 76 125 38 28 173 46 164 58 154 69 145

Mod. 7706 - Mod. 7708

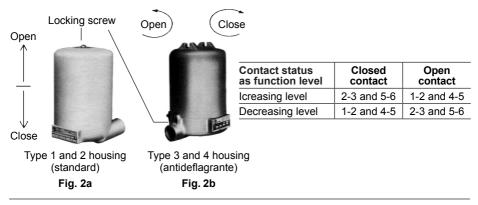


Specific	40	°C	100	100°C		150°C		200°C)°C
gravity	В	С	В	С	В	С	В	С	В	С
0,60	61	64	-	-	-	-	-	-	-	-
0,70	114	56	91	86	77	105	62	124	48	143
0,80	154	50	134	77	121	93	109	110	96	127
0,90	185	46	167	69	156	84	145	99	134	114
1,00	210	42	194	64	184	77	174	90	164	103
1,10	230	39	216	59	206	71	197	83	188	95
1,20	247	37	234	55	225	66	217	77	209	88

Note: for intermediate values of mass density and temperature between those indicated on the tables, B and C can be calculated by interpolating between the corresponding values at the conditions closest to those of service. For mass density values not indicated on the tables, refer to the special instructions provided with the device.

2.6 Electrical connections

Provide connections to switch mechanisms according to wiring diagrams shown in fig.3. In order to access the switch mechanism, remove the cover of the housing by unscrewing the top screw on the standard housing (Fig. 2a). In case of an explosion-proof housing, loosen the cover locking screw and unscrew the cover itself counterclockwise (Fig. 2b). The base of the housing has a threaded connection. With exception of explosion-proof type 4, the housing can be rotated through 360° by loosening the screw on the lower part. The wires have to pass through the threaded connection, then in the dedicated space between the base itself and the plate under the switch mechanism, and then connected to the terminal board using appropriate wire terminals. Wires in excess have to be cut to avoid interference with the switch mechanism or housing. Afterwards the threaded connection must be sealed to assure safety and protection of the housing. Check the coupling between base and cover and ensure that the seal gasket, if used depending on the protection level required, is correctly mounted before re-closing the housing.



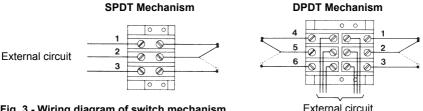


Fig. 3 - Wiring diagram of switch mechanism

2.7 Pneumatic connections (for pneumatic switches)

In order to obtain the required function from the pneumatic switch (3 way valve, 2 way valve, selector, switch) the instrument has to be connected to the pneumatic circuit using the below indicated table and diagram. Pipes must be connected to the 1/4" NPT connections on the base of the housing. They are identified with A, B and C and already connected within the housing to the 3 way pneumatic switch.

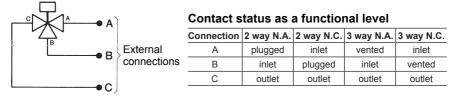


Fig. 4 - Pneumatic switch diagram

Pneumatic valve

3. Installation

3.1 Transport

The equipment is packed in palletized carton boxes, in which spacers are inserted to avoid shaking during transport. The palletized support is suitable for movement with fork lift trucks. The gross weight is externally indicated on the container.

3.2 Mounting on plant and clamping

Mounttheinstrumenton the plantusing the provided connections (flanged or threaded), so that the housing of the switch mechanism faces upwards and its axis is vertical (a maximum 3° misalign-ment is acceptable). Allow a free space of at least 200 mm above the housing to permit its removal.

Ensure that the internal diameter of the attachment nozzle is not smaller than 75 mm, so as to allow insertion of the displacer and the spring-support cup.

The displacers must not be subjected to turbulences of the liquid or transverse thrusts.

It is therefore advisable, in the case of moving liquids, to provide a stilling tube for housing displacers. This tube must have a minimum internal diameter of 80 mm, and must have appropriate holes for allowing the liquid contained in it to follow the level changes in the tank. Before attaching onto the tank, position the displacers along the wire so that the switches are operated at the required levels of liquid, as follows:

- 1 Before attaching the wire (3) to the connection rod (1) by means of the nut (2), mark each displacer (4) at the switching line. The tables at section 2.5 provide, for the various models, the switching levels as a function of mass density and temperature of the process liquid.
- 2 After having loosened, using the appropriate spanner, the locking clamp (5) located under each displacer, measure out, from the ball at the end of the wire (3) to the line marked on the displacer, the required distance, minus the fixed dimension as indicated in the illustration (Pag. 5).
- 3 Tighten the locking clamp (5) located under each displacer. Mount the fastening nut (2) on the connection rod (1) and tighten the lock nut. The excess wire below the lower displacer must be cut or wound so that it does not interfere with the walls or bottom of the tank.

Example: Level Control Mod. 7708, single-stage with adjustable differential, for use with water at ambient temperature (mass density = 1).

The devices control a pump which works between 1 and 2 meters below the lower surface of the attachment flange.

The table at pag. 6 for Mod. 7708, for the above conditions, gives a dimension B=210 mm, and C=42 mm. Since the required distance of the high level from the lower surface of the attachment flange is 1 metre, measure (100-15) = 85 cm from the ball to the high level line marked on the upper displacer (the closest to the ball). Similarly, for the low level, measure (200-15) = 185 cm from the ball to the lower level line on the lower displacer.

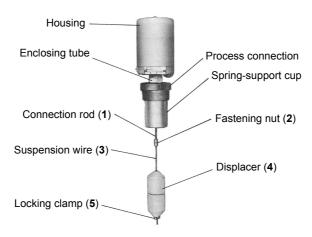


Fig. 5

3.3 Grounding

Sensilevel must be electrically grounded using the proper terminals identified with a specific tag.

3.4 Commissioning

After installation or maintenance ensure that the system is completely operational. Test each alarm and protective devices.

3.5 End of operation

The materials used and the reduced volumes make the end of operation almost irrelevant. Accomplete emptying of the chamber is recommended only when an external storage at low temperature is expected for a long period. The product may be disposed only near by authorized sites.

4. Switch mechanism replacement

A - Electrical switch mechanism

Turn off the power, remove the cover of the housing and proceed as follows:

- 1 Remove external connections from the terminal board and record the position of each wire. Identify also the position of the mechanism on the non-magnetic pocket.
- 2 Loosen the 2 fixing screws "A" of the plate (see Fig. 6 Electrical type); take out then the switch mechanism from the non-magnetic pocket.
- 3 Replace the switch mechanism and reassemble the unit by performing above actions 2 and 1 reversely.
- 4 Manually check the lever of the magnet holder and make sure it moves freely and that the switch is correctly operated.
- 5 Reconnect the electrical wires ensuring that they do not interfere with the movement of the mechanism or with the housing.

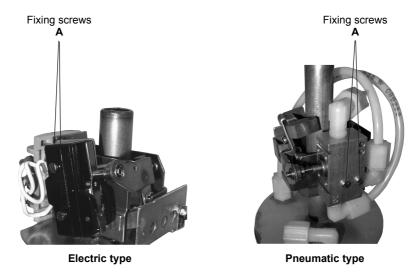


Fig. 6 - Switch mechanism

B - Pneumatic switch mechanism

Close the feed line of the compressed air, remove the cover of the housing and proceed as follows:

- 1 Remove the pipes of the valve and identify the position of the mechanism on the enclosing tube.
- 2 Loosen the 2 fixing screws "A" of the mechanism (Fig. 6 Pneumatic type) and take it out from the enclosing tube.
- **3** Replace the switch mechanism and reassemble the unit by performing above actions 2 and 1 reversely.
- 4 Manually check the lever of the magnet holder and make sure it moves freely and that the valve is correctly operated.
- 5 Reconnect the pipes to the valve ensuring that they do not interfere with the movement of the mechanism or with the housing.

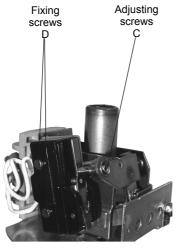
5. Switch replacement

A - Electrical switch

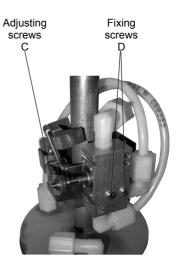
- 1 Remove switch wires from the terminal board.
- 2 Remove the 2 fixing screws "D" (See fig. 7 Electrical type) and then the switch.
- 3 Replace the old switch with the new one and reassemble by performing above actions 2 and 1 reversely.
- 4 Manually check the lever of the magnet holder ensuring that the switch opens and closes correctly. If necessary make adjustments with screw "C" (see fig. 7 Electrical type).

B - Pneumatic switch

- 1 Remove pipes from the valve.
- 2 Remove the 2 fixing screws "D" (fig.7 Pneumatic type) and then the valve.
- 3 Replace the old valve with the new one and reassemble by performing above actions 2 and 1 reversely.
- 4 Manually check the lever of the magnet holder ensuring that the switch opens and closes correctly. If necessary make adjustments with screw "C" (see fig. 7 Pneumatic type).



Electrical type



Pneumatic type

Fig. 7 - Electrical and pneumatic switches

6. Maintenance

Periodical inspections are necessary to guarantee a complete efficiency of the instrument. A regular maintenance program starting from its installation is recommended. The suggested precautions are important to obtain the best operating conditions of the level control.

A - Keep SENSILEVEL clean

To avoid damage caused by humidity and dust, leave the instrument without its housing only for the strictly necessary time.

Do not lubricate any component of the instrument.

B - Check switches monthly

1 - Connections

Verify the integrity of all switch connections (electrical or pneumatic).

2a - Microswitches

Verify alignment between the adjusting screw "C" and the lever operating the microswitch (Fig. 7 - Electrical type). Check correct switching of the microswitch by manually operating the lever of the magnet holder.

2b - Pneumatic switches

Verify alignment between the adjusting screw "C" and the pushbutton controlling the valve (Fig. 7 - Pneumatic type). Check correct switching of the valve by manually operating the lever of the magnet holder.

These functionality checks of the switches must also be carried out when potentially damaging events such as short circuits, electrical discharges, or excess of pressure occur.

Avoid to leave in operation any faulty or incorrectly functioning instrument.

In case of parts replacement carefully follow the repair instructions supplied with the spare part. Contact our central office or nearest sales point in case of doubt.

7. Trouble shooting

SENSILEVEL level controls are designed for long lasting and for fault-free operation. However, if a malfunction is suspected, the below indicated checks can be performed to diagnose any problem.

- 1 Is the level control correctly installed? (See instructions at point 1 Installation).
- 2 Is the level control operating within the limits of liquid pressure, temperature and density indicated on the identification plate?
- 3 Are the electrical or pneumatic connections intact? Is the instrument powered?
- 4 Are the voltage and current or the control pressure applied to the switches within the limits established and reported on the plate?
- 5 Do the switch connections comply with the supplied instructions and the general plant diagram?
- 6 Is the equipment controlled by the instrument correctly connected and operating?
- 7 Is the switch mechanism fixed to the non-magnetic pocket as in ex-factory position?
- 8 Is the switch damaged? Check that it is not cracked and that its wire terminals and pipes are not corroded. If any physical damage is found, the switch must be replaced.
- 9 Does the switch properly work when it is manually operated? Operate the lever of the magnet holder manually: it should not oppose any resistance. This manual movement will make the switch working. Verify the contact continuity with an appropriate tool.
 Note: ensure that the lever of the microswitch is not bended and that the adjusting screw is positioned in its centre.
- 10- Is the inside of the level control free from dirt and deposits?
 - a. Check that the non-magnetic pocket has no external dents (the pipe must not be bent).
 - b. Check that the inside of the pipe has no deposits and dirt or it is corroded.
 - c. Check that the magnetic piston and the stem are not corroded, incrusted or bent.
 - d. The adjusting nuts are individually positioned in the factory for each level control. Ensure that they have not been loosened and that their position allow the magnetic piston to move inside and outside of the magnetic field upon a level variation.
 - e. Ensure that the float is not perforated (i.e. it is floating) and without incrustations.
 - Inspect the body internally e the plant connections ensuring there are no deposits and incrustations.
- 11- Should the above described checks have not traced the problem, contact our central or local office.

8. ATEX Conformity

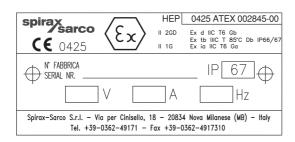
Here below are listed the name-plates of compliance for the standard products covered in this instruction; for all special versions derived from standard are supplied against a specific order, an "ad hoc" documentation will be issue by our Documentation and Test Departement.

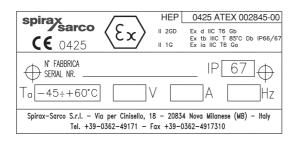
Explosion-proof housing for usage in areas at risk of explosion. The instrument can be used with process liquids at an operating temperature not exceeding 85°C.

The electrical cable connections utilized must have the appropriate Atex certification. During connection check inside the housing that all wires have a minimum clearance distance of 3 mm from the housing wall.

Electrical characteristics
120 Vac / 15 Aac
380 Vac / 15 Aac
30 Vdc / 6 Adc
240 Vdc / 0,2 Adc
Note: The appearance utilized for only appearance or order or with Chandards

Note: The accessories utilized for cable connection must conform with Standards CENELEC EN 60079-0, EN 60079-1, EN 60079-11, EN 60079-26 e EN 60079-31.







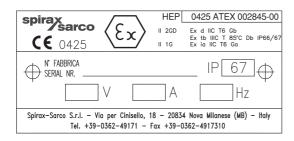
Intrinsic safety explosion-proof housing for usage in areas at risk of explosion. The instrument can be used with process liquids at an operating temperature not exceeding 85°C.

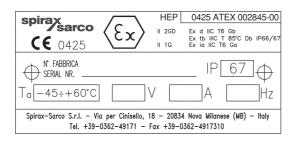
The electrical cable connections utilized must have the appropriate Atex certification. During connection check inside the housing that all wires have a minimum clearance distance of 3 mm from the housing wall.

HEP series level switches in II 1G Ex ia or IIC T6 Ga execution must be protected with Associated Apparatus in II (1)G [Ex ia] IIC execution, with safety parameters U_0 and I_0 compatible with the values indicated in the certificate.

	Electrical characteristics Metallic thin layer contacts
	Ui : 30V
	li : 100mA
	Li ~ 0
	Ci ~ 0
N 4 T	attended to the second

Note: The accessories utilized for cable connection must conform with Standards CENELEC EN 60079-0, EN 60079-1, EN 60079-11, EN 60079-26 e EN 60079-31.



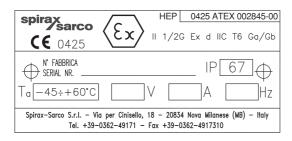




Explosion-proof housing for usage in areas at risk of explosion suitable for level control applications with flammable liquids, thanks to the interface design between **Zone 0** and the housing inside compliant to to EN 60079-26 regulation , and to the hermetic contacts use (avoiding ignition sources inside the housing in standard operating conditions)(**category 1/2G**). The instrument can be used with process liquids at an operating temperature not exceeding 85°C. The electrical cable connections utilized must have the appropriate Atex certification. During connection check inside the housing that all wires have a minimum clearance distance of 3 mm from the housing wall.

Electrical characteristics
120 Vac / 15 Aac
380 Vac / 15 Aac
30 Vdc / 6 Adc
240 Vdc / 0,2 Adc
Note: The accessories utilized for cable connection must conform with Standards

CENELEC EN 60079-0. EN 60079-1. EN 60079-11. EN 60079-26 e EN 60079-31.





SERVICE

For technical support, please contact our local Sales Engineer or our Head Office directly:

Spirax Sarco S.r.I. - Technical Assistance

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LOSS OF GUARANTEE

Total or partial disregard of above instructions involves loss of any rights to guarantee.

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