TI-P154-04 CMGT Issue 2

Spirax Sarco UTD26 and UTD26Y Stainless Steel Thermodynamic Steam Traps with Swivel Connector

Description

The UTD26 and UTD26Y series are stainless steel thermodynamic steam traps having an electro-less nickel preparation finish (ELNP), which is both energy efficient and corrosion resistant. The UTD26 does not have an integral strainer and requires a strainer to be installed upstream of the trap. The UTD26Y has an integral strainer. They are attached to a suitable pipeline connector by two bolts for quick and easy replacement.

Standards

These products fully comply with the requirements of the EU Pressure Equipment Directive (PED), the UK Pressure Equipment (Safety) Regulations (PER) and are fully ASME compliant.

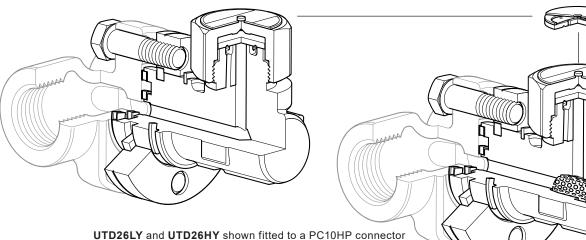
Certification

These products are available with certification to EN 10204 3.1. **Note:** All certification/inspection requirements must be stated at the time of order placement.

UTD26L and UTD26H shown fitted to a PC10HP connector

UTD26LA, UTD26HA, UTD26LAY and UTD26HAY

Anti-air-binding disc (optional)



Available types

| Available types of UTD26Y with integral strainer | UTD26LY | Note: | | |
|---|---|--|---|--|
| | UTD26HY For higher capacity applications. | | Spirax Sarco recommend that | |
| | UTD26LAY | D26LAY Low capacity for mains drainage and tracing applications plus anti-air-binding disc. | | |
| | UTD26HAY For higher capacity applications plus anti-air-binding disc. | | strainer variants only be installed | |
| Available types of UTD26 without integral strainer | UTD26L | Low capacity for mains drainage and tracing applications. | on a pipeline connector with | |
| | UTD26H | For higher capacity applications. | integral strainer or when a | |
| | UTD26LA | Low capacity for mains drainage and tracing applications plus anti-air-binding disc. | Y-type strainer is installed | |
| | UTD26HA | For higher capacity applications plus anti-air-binding disc. | upstream. | |

Pipeline connector options

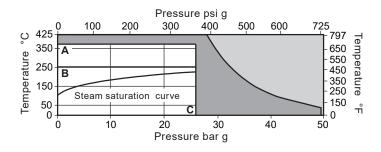
The UTD26 and UTD26Y can be fitted to a variety of pipeline connectors:

| PC10HP | Straight connector | ASME 600 | (TI-P128-10) |
|---------|---|-----------|--------------|
| PC20 | Connector with Y-type strainer | ANSI/ASME | (TI-P128-15) |
| PC3_ | Straight connector with one piston isolation valve | ASME 600 | (TI-P128-34) |
| PC4_ | Straight connector with two piston isolation valves | ASME 600 | (TI-P128-33) |
| STS17.2 | Steam trapping station | PN40 | (TI-P128-22) |

Note: Spirax Sarco recommend that UTD26 without strainer variants only be installed on a pipeline connector with integral strainer or when a Y-type strainer is installed upstream of the trap.

See the relevant Technical Information sheet as listed above for details of the connections available for each pipeline connector.

Pressure/temperature limits (ISO 6552)



The product **must not** be used in this region

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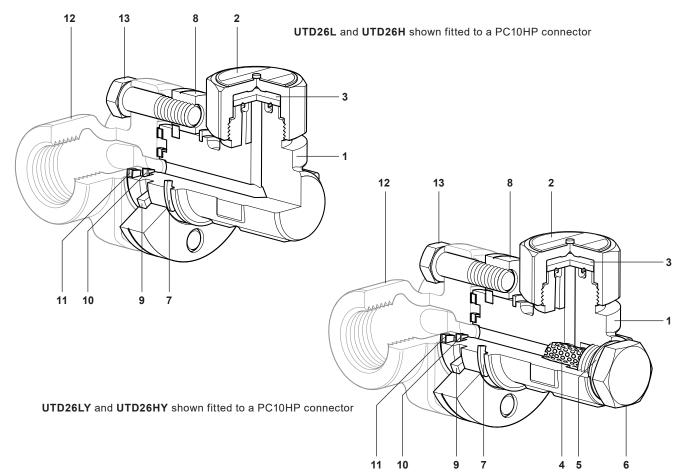
A - C UTD26LY and UTD26HY, UTD26L and UTD26H

B- C UTD26LAY and UTD26HAY, UTD26LA and UTD26HA

Note: The model of pipeline connector and connection selected will dictate the maximum operating limits of the complete assembly. Reference the specific pipeline connector Technical Information sheet as detailed in 'Pipeline connector options'.

| Body | design conditions | | ASME B16.34 Class 300 |
|-------|----------------------------------|---|--|
| PMA | MA Maximum allowable pressure | | 49.6 bar g @ 38°C (719 psi g @ 100 °F) |
| ТМА | Maximum allowable temp | 425°C @ 28 bar g (797 °F @ 406 psi g) | |
| Minim | um allowable temperature | | 0 °C (32 °F) |
| РМО | Maximum operating press | sure for saturated steam service | 26 bar g (377 psi g) |
| тио | Maximum operating temperature | UTD26L and UTD26H, UTD26LY and UTD26HY | 370°C @ 26 bar g (698 °F @ 377 psi g) |
| тмо | | UTD26LA and UTD26HA, UTD26LAY and UTD26HAY | 255°C @ 26 bar g (491 °F @ 377 psi g) |
| Minim | um operating temperature | | 0 °C (32 °F) |
| ΔΡΜΧ | Maximum differential pres | ssure | 26 bar g (377 psi g) |
| PMOE | Maximum operating back | pressure should not exceed 80% of the upstream pressure | 2 |
| Minim | um inlet pressure for satisf | actory operation | 0.25 bar g (3.6 psi g) |
| Desig | ned for a maximum cold hy | draulic test pressure of: | 75 bar g (1087.7 psi g) |

Materials



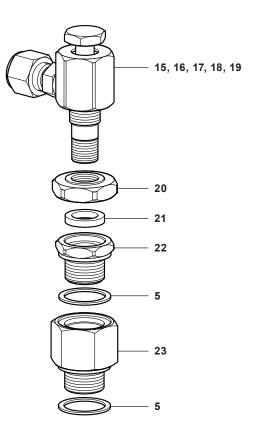
| No. | Part | | Material | |
|-----|--------------------------|--|-----------------------------------|------------------|
| 1 | Body | | Stainless steel – ELNP | A217 Gr. CA15 |
| 2 | Сар | | Stainless steel | A479 304 |
| | | UTD26L and UTD26H, UTD26LY and UTD26HY | Stainless steel | BS 1449 420 S45 |
| 3 | Disc | UTD26LA and UTD26HA, UTD26LAY and | Stainless steel | BS 1449 420 S45 |
| | | UTD26HAY | Bimetal | |
| 4* | Strainer screen | | Stainless steel | 316L |
| 5* | Strainer cap gasket | | Graphite and Stainless steel | |
| 6* | Strainer cap | | Stainless steel | A479 304 |
| 7 | Crescent ring | | Carbon spring steel | |
| 8 | Flange | | Alloy Steel – ELNP | A193 B7 |
| 9 | Split ring | | Stainless steel | A240 304 |
| 10 | Inner gasket | | Graphite/Stainless steel laminate | e AISI 316 strip |
| 11 | Outer gasket | | Graphite/Stainless steel laminate | e AISI 316 strip |
| 12 | Pipeline connector | | Stainless steel | A351 CF8 |
| 13 | Connector screw | | Alloy steel | A193 B7 |
| 14 | Insulating cover (option | nal - not shown) | Aluminium | |

*Note: These items are only available on UTD26Y variants.

Materials - Blowdown valves (when requested as an option)

| No. | Part | Material | |
|-----|----------------------|----------------------------|-----------------|
| 15 | Blowdown Valve | Stainless steel | A276 304L |
| 16 | Valve screw | Stainless steel | A276 304L |
| 17 | Valve cone | Stainless steel | AISI 440B |
| 18 | Retaining ring | Stainless steel | BS 2056 302 S26 |
| 19 | Compression fitting | Carbon steel (Zinc plated) | |
| 20 | Locknut | Stainless steel | A276 431 |
| 21 | Graphite ring | Die-formed graphite | |
| 22 | Blowdown bottom body | Stainless steel | A182 F304/F304L |
| 23* | Adapter | Stainless steel | A479 304 |

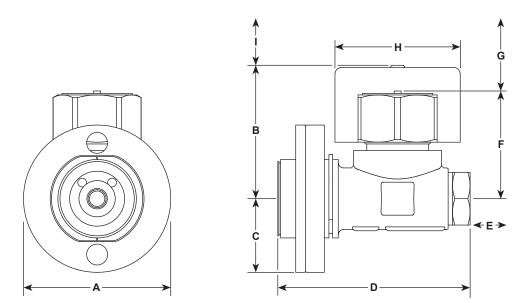
*Note: The adaptor is used in the place of the Strainer cap.



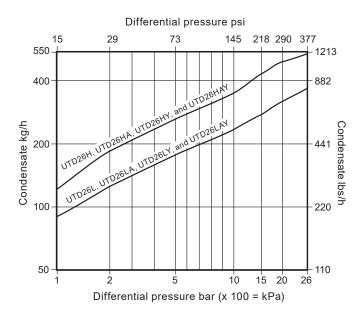
Dimensions/weights (approximate) in mm and kg

| Unit | Α | В | С | D* | E | F | G | н | I | Weight |
|-------------------|------|-----|------|-----|-----|------|-----|------|-----|----------|
| Metric (mm) | 67 | 65 | 33.5 | 86 | 35 | 49 | 15 | 57 | 38 | 0.75 kg |
| Imperial (inches) | 2.64 | 2.6 | 1.32 | 3.4 | 1.4 | 1.93 | 0.6 | 2.24 | 1.5 | 1.65 lbs |

*Note: For without strainer variants, D is 80mm (3").



Capacities



Optional extras

Insulating cover:

To prevent the trap being unduly influenced by excessive heat loss such as when subjected to low outside temperatures, wind, rain etc.

Integral Blowdown Valve:

A blowdown valve can be fitted by replacing the strainer cap with a blowdown valve adaptor. Having a blowdown valve fitted will aid the removal of debris from the inside of the strainer screen. This should be carried out periodically depending on the cleanliness of the system.

How to order The UTD26_ is supplied in two parts:-

| | PC10HP | Standard connection | |
|----------------------------------|---------|-------------------------|--|
| 4 The environmention composition | PC3_ | + 1 integral ISO valve | _ |
| 1. The swivel pipeline connector | PC4_ | + 2 integral ISO valves | Note: Any optional extras need to be specified at the time of order |
| | STS17.2 | + 2 integral ISO valves | placement. |

2. The UTD26_ trap complete with inner and outer gaskets and two connector screws. Items will be supplied in a protective box.

How to order example:

1 off Spirax Sarco DN20 PC10HP swivel pipeline connector with socket weld connections.

1 off Spirax Sarco UTD26LAY thermodynamic steam trap fitted with an anti-air-binding disc and integral blowdown valve. The unit is supplied complete with connector screws and gaskets.

1 off Insulating cover to fit a UTD26LAY.

Safety information, installation and maintenance

For full details see the Installation and Maintenance Instructions (IM-P154-05) supplied with the product.

Installation note:

The pipeline connector can be installed in either horizontal or vertical pipework but the trap body must always have the cap (2) uppermost.

Disposal:

This product is recycable. No ecological hazard is anticipated with the disposal of this product providing due care is taken.

Spare parts

The spare parts available are shown in solid outline. Parts drawn in a grey line are not supplied as spares.

Available spares

| Inner and outer gasket set (pack of 3) | | 10, 11 |
|---|--|------------|
| Connector screws and inner and outer gasket set | | 10, 11, 13 |
| Disc (pack of 3) | UTD26LY and UTD26HY, UTD26L and UTD26H | 3 |
| Disc, strainer screen, and strainer cap gasket | UTD26LY and UTD26HY, UTD26LAY and UTD26HAY | 3, 4, 5 |
| Strainer cap gasket (pack of 10) | UTD26_Y | 5 |
| Strainer screen and strainer cap gasket | UTD26_Y | 4, 5 |
| Gland packing (pack of 3) | Blowdown valve | 21 |
| Insulating cover | | 14 |

How to order spares

Always order spare parts by using the description given in the column headed 'Available spares' and state the size and type of trap.

Example: 1 off packet of 3 discs for a Spirax Sarco UTD26LY thermodynamic steam trap with swivel connector.

