TI-P154-04 CMGT Issue 3

Spirax Sarco UTD26 and UTD26Y Stainless Steel Thermodynamic Steam Traps with Swivel Connector

Description

The UTD26 and UTD26Y series are stainless steel thermodynamic steam traps having an electro-less nickel preparation finish (ELNP), which is both energy efficient and corrosion resistant. The UTD26 does not have an integral strainer and requires a strainer to be installed upstream of the trap. The UTD26Y has an integral strainer. They are attached to a suitable pipeline connector by two bolts for quick and easy replacement.

Standards

These products fully comply with the requirements of the European Pressure Equipment Directive 2014/68/EU, the UK Pressure Equipment (Safety) Regulations (PER) and are fully ASME compliant.

Certification

These products are available with certification to EN 10204 3.1. **Note:** All certification/inspection requirements must be stated at the time of order placement.

UTD26L and UTD26H shown fitted to a PC10HP connector

UTD26LA, UTD26HA, UTD26LAY and UTD26HAY Anti-air-binding disc (optional)



Available types

Available types of UTD26Y with integral strainer	UTD26LY Low capacity for mains drainage and tracing applications. UTD26HY For higher capacity applications.					
	UTD26HAY For higher capacity applications plus anti-air-binding disc.		only be installed			
	Available types of UTD26 without integral strainer	UTD26L	Low capacity for mains drainage and tracing applications.	connector with		
UTD26H		For higher capacity applications.	integral strainer or when a			
UTD26LA		UTD26LALow capacity for mains drainage and tracing applications plus anti-air-binding disc.UTD26HAFor higher capacity applications plus anti-air-binding disc.				
UTD26HA						

Pipeline connector options

The UTD26 and UTD26Y can be fitted to a variety of pipeline connectors:

PC10HP	Straight connector	ASME 600	(TI-P128-10)
PC20	Connector with Y-type strainer	ANSI/ASME	(TI-P128-15)
PC3_	Straight connector with one piston isolation valve	ASME 600	(TI-P128-34)
PC4_	Straight connector with two piston isolation valves	ASME 600	(TI-P128-33)
STS17.2	Steam trapping station	PN40	(TI-P128-22)

Note: Spirax Sarco recommend that UTD26 without strainer variants only be installed on a pipeline connector with integral strainer or when a Y-type strainer is installed upstream of the trap.

See the relevant Technical Information sheet as listed above for details of the connections available for each pipeline connector.

Pressure/temperature limits (ISO 6552)



The product must not be used in this region

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A - C UTD26LY and UTD26HY, UTD26L and UTD26H

B-C UTD26LAY and UTD26HAY, UTD26LA and UTD26HA

Note: The model of pipeline connector and connection selected will dictate the maximum operating limits of the complete assembly. Reference the specific pipeline connector Technical Information sheet as detailed in 'Pipeline connector options'.

Body	design conditions		ASME B16.34 Class 300
PMA	Maximum allowable press	49.6 bar g @ 38°C (719 psi g @ 100 °F)	
ТМА	Maximum allowable temp	erature	425°C @ 28 bar g (797 °F @ 406 psi g)
Minim	um allowable temperature		0 °C (32 °F)
РМО	Maximum operating press	sure for saturated steam service	26 bar g (377 psi g)
THO	Maximum operating temperature	UTD26L and UTD26H, UTD26LY and UTD26HY	370°C @ 26 bar g (698 °F @ 377 psi g)
ТМО		UTD26LA and UTD26HA, UTD26LAY and UTD26HAY	255°C @ 26 bar g (491 °F @ 377 psi g)
Minim	um operating temperature		0 °C (32 °F)
ΔΡΜΧ	Maximum differential pres	ssure	26 bar g (377 psi g)
PMOE	Maximum operating back	pressure should not exceed 80% of the upstream pressure	3
Minim	um inlet pressure for satisf	actory operation	0.25 bar g (3.6 psi g)
Produ	ct is safe for use under full	vacuum conditions	
Desig	ned for a maximum cold hy	draulic test pressure of:	75 bar g (1087.7 psi g)

Materials



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No.	Part		Material	
1	Body		Stainless steel – ELNP	A217 Gr. CA15
2	Сар		Stainless steel	A479 304
		UTD26L and UTD26H, UTD26LY and UTD26HY	Stainless steel	3S 1449 420 S45
3	Disc	UTD26LA and UTD26HA, UTD26LAY and	Stainless steel	3S 1449 420 S45
		UTD26HAY	Bimetal	
4*	Strainer screen		Stainless steel	316L
5*	Strainer cap gasket		Graphite and Stainless steel	
6*	Strainer cap		Stainless steel	A479 304
7	Crescent ring		Carbon spring steel	
8	Flange		Alloy Steel – ELNP	A193 B7
9	Split ring		Stainless steel	A240 304
10	Inner gasket		Graphite/Stainless steel laminate	AISI 316 strip
11	Outer gasket		Graphite/Stainless steel laminate	AISI 316 strip
12	Pipeline connector		Stainless steel	A351 CF8
13	Connector screw		Alloy steel	A193 B7
14	Insulating cover (optior	nal - not shown)	Aluminium	

*Note: These items are only available on UTD26Y variants.

Materials - Blowdown valves (when requested as an option)

No.	Part	Material	
15	Blowdown Valve	Stainless steel	A276 304L
16	Valve screw	Stainless steel	A276 304L
17	Valve cone	Stainless steel	AISI 440B
18	Retaining ring	Stainless steel	BS 2056 302 S26
19	Compression fitting	Carbon steel (Zinc plated)	
20	Locknut	Stainless steel	A276 431
21	Graphite ring	Die-formed graphite	
22	Blowdown bottom body	Stainless steel	A182 F304/F304L
23*	Adapter	Stainless steel	A479 304

*Note: The adaptor is used in the place of the Strainer cap.



Dimensions/weights (approximate) in mm and kg

Unit	Α	В	С	D*	Е	F	G	Н	I	Weight
Metric (mm)	67	65	33.5	86	35	49	15	57	38	0.75 kg
Imperial (inches)	2.64	2.6	1.32	3.4	1.4	1.93	0.6	2.24	1.5	1.65 lbs

*Note: For without strainer variants, D is 80mm (3").



Capacities



Optional extras

Insulating cover:

To prevent the trap being unduly influenced by excessive heat loss such as when subjected to low outside temperatures, wind, rain etc.

Integral Blowdown Valve:

A blowdown valve can be fitted by replacing the strainer cap with a blowdown valve adaptor. Having a blowdown valve fitted will aid the removal of debris from the inside of the strainer screen. This should be carried out periodically depending on the cleanliness of the system.

How to order The UTD26_ is supplied in two parts:-

		PC10HP	Standard connection	
1.	The swivel pipeline connector	PC3_	+ 1 integral ISO valve	_
		PC4_	+ 2 integral ISO valves	Note: Any optional extras need to be specified at the time of order
		STS17.2	+ 2 integral ISO valves	placement.

2. The UTD26_ trap complete with inner and outer gaskets and two connector screws. Items will be supplied in a protective box.

How to order example:

1 off Spirax Sarco DN20 PC10HP swivel pipeline connector with socket weld connections.

1 off Spirax Sarco UTD26LAY thermodynamic steam trap fitted with an anti-air-binding disc and integral blowdown valve. The unit is supplied complete with connector screws and gaskets.

1 off Insulating cover to fit a UTD26LAY.

Safety information, installation and maintenance

For full details see the Installation and Maintenance Instructions (IM-P154-05) supplied with the product.

Installation note:

The pipeline connector can be installed in either horizontal or vertical pipework but the trap body must always have the cap (2) uppermost.

Disposal:

This product is recycable. No ecological hazard is anticipated with the disposal of this product providing due care is taken.

Spare parts

The spare parts available are shown in solid outline. Parts drawn in a grey line are not supplied as spares.

Available spares

Inner and outer gasket set (pack of 3)		10, 11
Connector screws and inner and outer gasket set		10, 11, 13
Disc (pack of 3)	UTD26LY and UTD26HY, UTD26L and UTD26H	3
Disc, strainer screen, and strainer cap gasket	UTD26LY and UTD26HY, UTD26LAY and UTD26HAY	3, 4, 5
Strainer cap gasket (pack of 10)	UTD26_Y	5
Strainer screen and strainer cap gasket	UTD26_Y	4, 5
Gland packing (pack of 3)	Blowdown valve	21
Insulating cover		14

How to order spares

Always order spare parts by using the description given in the column headed 'Available spares' and state the size and type of trap.

Example: 1 off packet of 3 discs for a Spirax Sarco UTD26LY thermodynamic steam trap with swivel connector.

