

spirax sarco

USM32

TI-P625-11
CMGT Issue 6

Sealed Bimetallic Steam Trap for use with Pipeline Connectors

Description

The USM32 is a pre-set and maintenance free sealed bimetallic steam trap manufactured in stainless steel. It is designed for steam pressures up to 32 bar (464 psi) and applications such as steam tracing and mains drips. When installed in any position with a suitable pipeline connector the USM32 can easily and simply be removed without breaking into the pipeline, thus speeding up trap replacement with minimal system downtime. Pipeline connectors are available with screwed, socket weld and flanged connections.

Standards

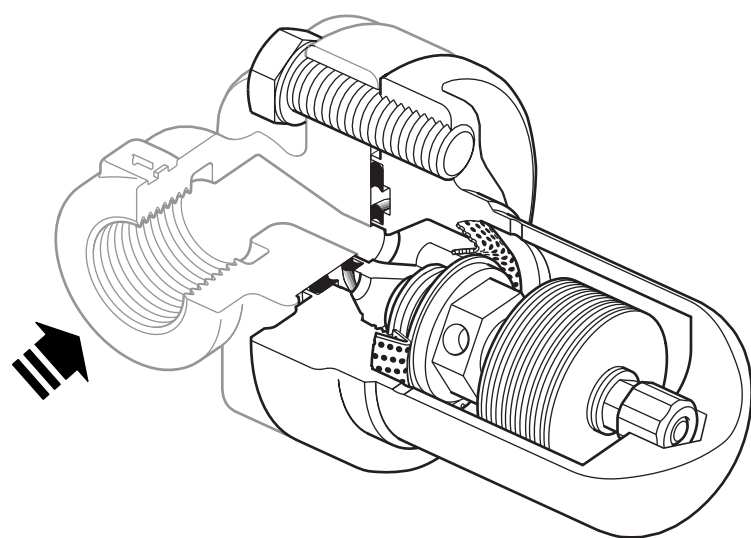
This product fully complies with the requirements of the European Pressure Equipment Directive 2014/68/EU and carries the  mark when so required.

Note: The body/cover weld joint complies with ASME section IX.

Certification

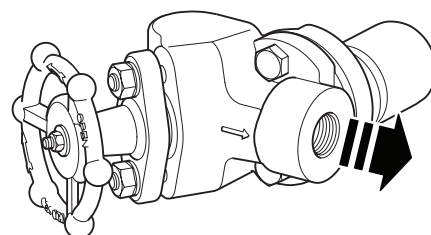
This product is available with certification to EN 10204 3.1.

Note: All certification/inspection requirements must be stated at the time of order placement.

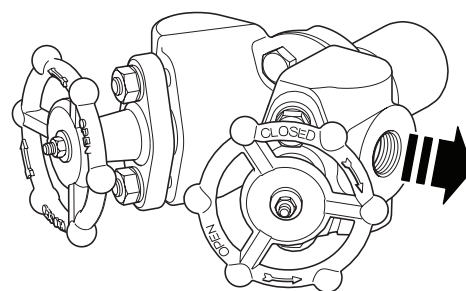


USM32 fitted to a PC10HP connector

USM32 fitted to a PC3_ connector



USM32 fitted to a PC4_ connector



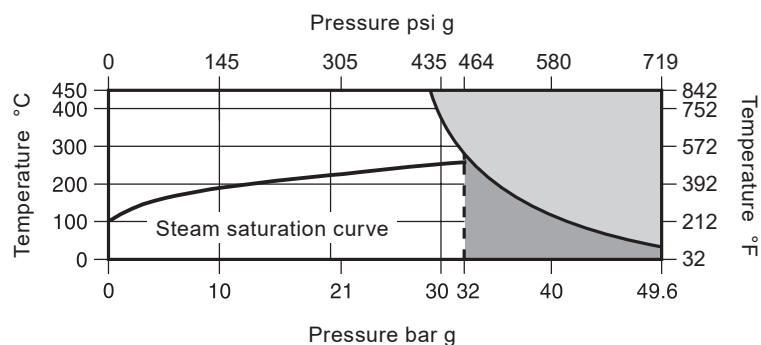
Pipeline connector options

The USM can be fitted to a variety of pipeline connectors including:

PC10HP	Straight connector	ASME 600	(TI-P128-10)
PC20	+ 'Y' type strainer	ASME 300	(TI-P128-15)
IPC2_	+ 'Y' type strainer and Spiratec sensor		(TI-P128-17)
PC3_	+ 1 piston isolation valve	ASME 600	(TI-P128-02)
PC4_	+ 2 piston isolation valves	ASME 600	(TI-P128-03)

See the relevant Technical Information sheet as listed above for details of the connections available for each pipeline connector.

Pressure/temperature limits (ISO 6552)



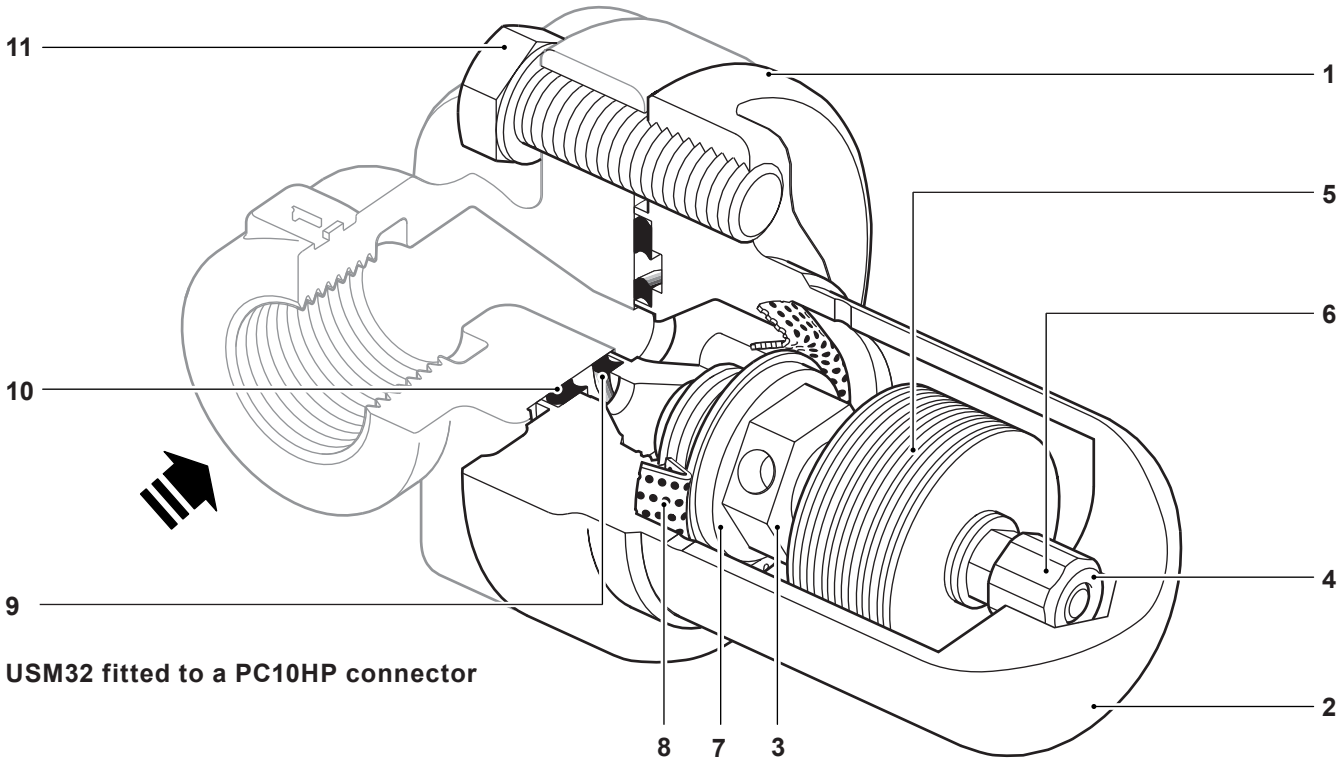
 The product **must not** be used in this region.

 The product should not be used in this region or beyond its operating range as damage to the internals may occur.

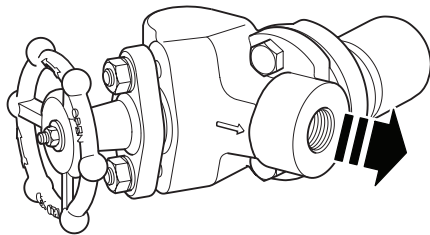
Note: The model of pipeline connector and connections selected will dictate the maximum operating pressure and temperature of the complete assembly. Consult the specified Technical Information sheet as listed in 'Sizes and pipe connections' for relevant data.

Body design conditions		ASME 300
PMA	Maximum allowable pressure	49.6 bar g @ 38 °C 719 psi g @ 100 °F
TMA	Maximum allowable temperature	450 °C @ 28.8 bar g 842 °F @ 418 psi g
Minimum allowable temperature		-29 °C -20 °F
PMO	Maximum operating pressure for saturated steam service	32 bar g 464 psi g
TMO	Maximum operating temperature	400 °C @ 28.8 bar g 752 °F @ 418 psi g
Minimum operating temperature		0 °C 32 °F
Minimum operating pressure		1 bar g 15 psi g
ΔPMX	Maximum differential pressure	32 bar 464 psi
Product is safe for use under full vacuum conditions		
Designed for a maximum cold hydraulic test pressure of		75 bar g 1088 psi g

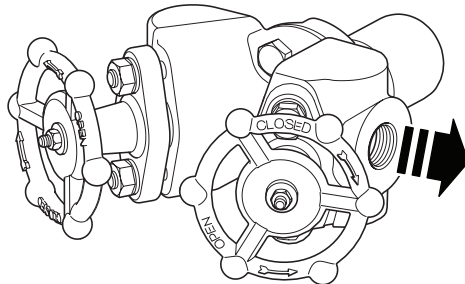
Materials



USM32 fitted to a PC3_ connector

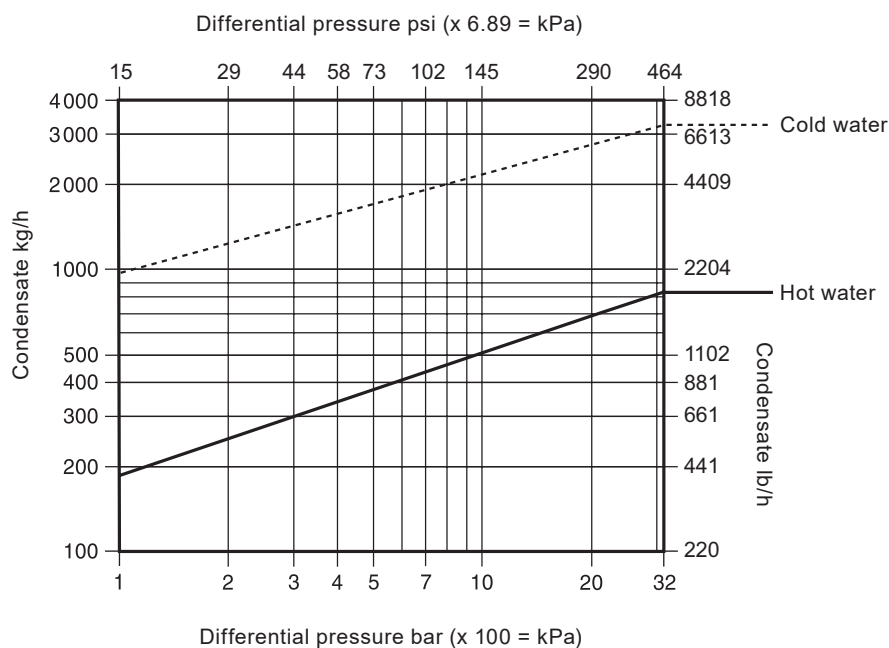


USM32 fitted to a PC4_ connector



No.	Part	Material	
1	Body	Stainless steel	ASTM A351 CF8M
2	Cover	Stainless steel	AISI 316L
3	Seat	Stainless steel	AISI 304
4	Stem	Stainless steel	AISI 304
5	Bimetal	Nickel alloy	G. Rau H46
6	Lock-nuts	Stainless steel	AISI 304L
7	Body/seat gasket	Stainless steel	AISI 316L
8	Screen	Stainless steel	AISI 304L
9	Inner gasket	Stainless steel / Graphite filler	AISI 304 strip
10	Outer gasket	Stainless steel / Graphite filler	AISI 304 strip
11	Connector screws	Carbon steel	ASTM A193 B7

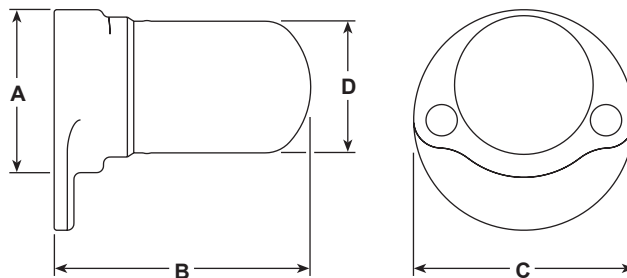
Capacities (in accordance with ISO 7842)



Dimensions/weights

(approximate) in mm (in) and kg (lb)

A	B	C	D	Weight (Trap only)
35 (1.4)	88 (3.5)	67 (2.6)	40 (1.6)	0.6 (1.3)



How to specify

Steam traps shall be of the sealed bimetal thermostatic USM32 type manufactured in stainless steel and be suitable for operating pressures up to 32 bar. Traps to be zero maintenance and to be connected to separate pipeline connectors by two screws for quick and simple installation/replacement. The thermostatic element is to nominally operate at 30 °C below steam temperature. Traps can be installed in any plane.

How to order

The USM32 is supplied in two parts:-

1. The swivel pipeline connector

PC10HP	Standard connection
PC20	+ 'Y' type strainer
IPC2_	+ 'Y' type strainer and Spiratec sensor
PC3_	+ 1 integral ISO valve
PC4_	+ 2 integral ISO valves

2. The USM32 trap complete with inner and outer gaskets and two connector screws.

Notes: 1. State the nominal subcooling temperature required.

2. Any optional extras need to be specified at the time of order placement.

How to order example:

1 off ½" PC10HP swivel connector having screwed NPT connections for use with a USM32 sealed bimetallic steam trap.
1 off Spirax Sarco USM32 sealed bimetallic steam trap, set to operate nominally at 30 °C below steam temperature.

Safety information, installation and maintenance

For full details see the Installation and Maintenance Instructions (IM-P625-10) supplied with the product. The USM32 can be installed on any Spirax Sarco pipeline connector. See separate Installation and Maintenance Instructions for Spirax Sarco pipeline connectors (IM-P128-06, IM-P128-11 and IM-P128-13).

Disposal

The USM32 trap unit is manufactured from stainless steel and is therefore totally recyclable. No ecological hazard is anticipated with the disposal of this product provided due care is taken.

Spare parts

The USM32 is a sealed non-maintainable trap unit. No internal spares are available.

The spares which are available are shown in heavy outline. Parts shown in a grey line are not available as spares.

Available spares

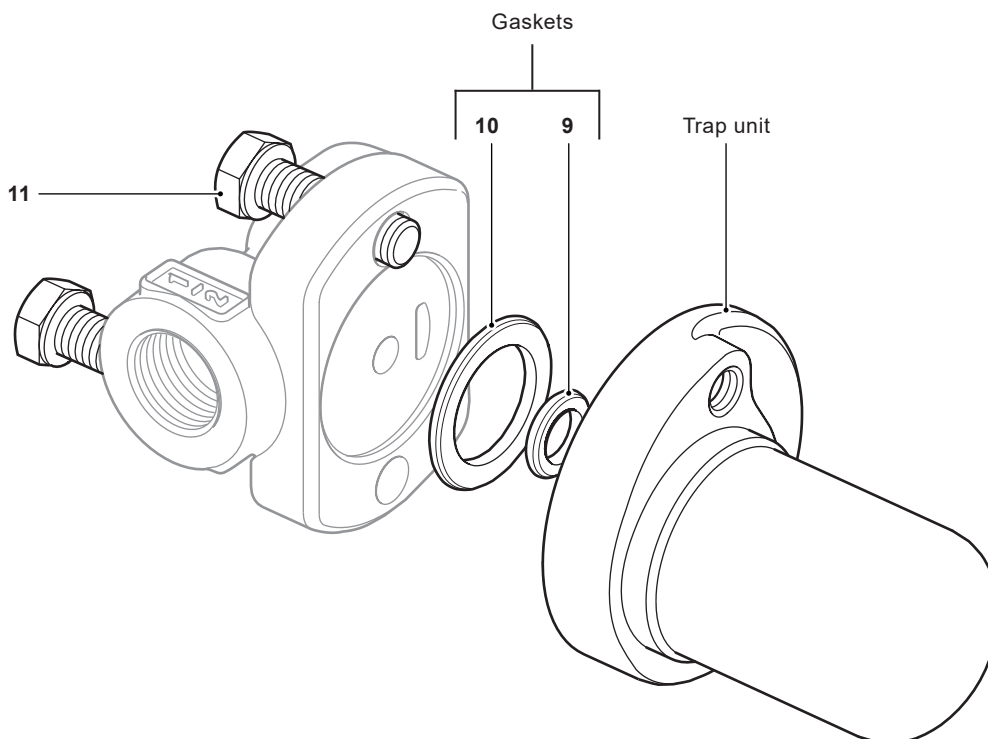
Connector screws (2 off)	11
Complete USM32 trap unit inclusive of gaskets (9 and 10) and connector screws (11)	

Note: The gaskets contain sharp metal reinforcement, please handle with care.



How to order spares

Always order spares by using the description given in the column headed 'Available spares' and state if ordering a complete trap the nominal operating temperature of the steam trap.

Example: 2 off Connector screws for a USM32 sealed bimetallic steam trap.



Recommended tightening torques

Item	Part	 or 	N m	ft-lbf
11	Connector screws	9/16"	33	24