



TI-P150-11
CMGT Issue 6

TD120M

High Pressure Thermodynamic Steam Trap with Replaceable Seat

Description

The TD120M is a maintainable high pressure thermodynamic steam trap with integral strainer and a replaceable seat to ease maintenance, which can be supplied in ½", ¾" and 1" sizes with socket weld, butt weld or flanged connections. It has low capacity specifically designed for superheated mains drainage applications up to 250 bar g (3626 psi g).

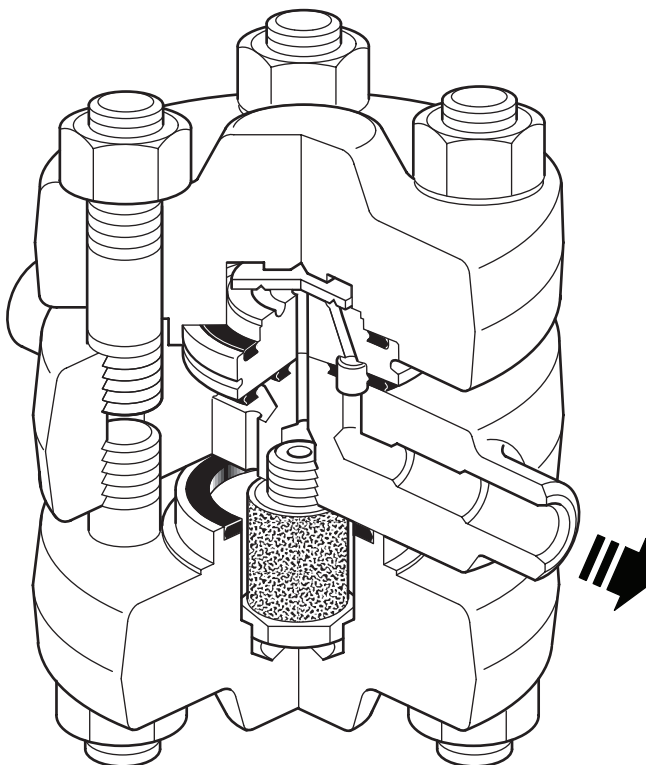
Standards

This product fully complies with the requirements of the European Pressure Equipment Directive 2014/68/EU.

Certification

This product is available with certification to EN 10204 3.1.

Note: All certification/inspection requirements must be stated at the time of order placement.



Sizes and pipe connections

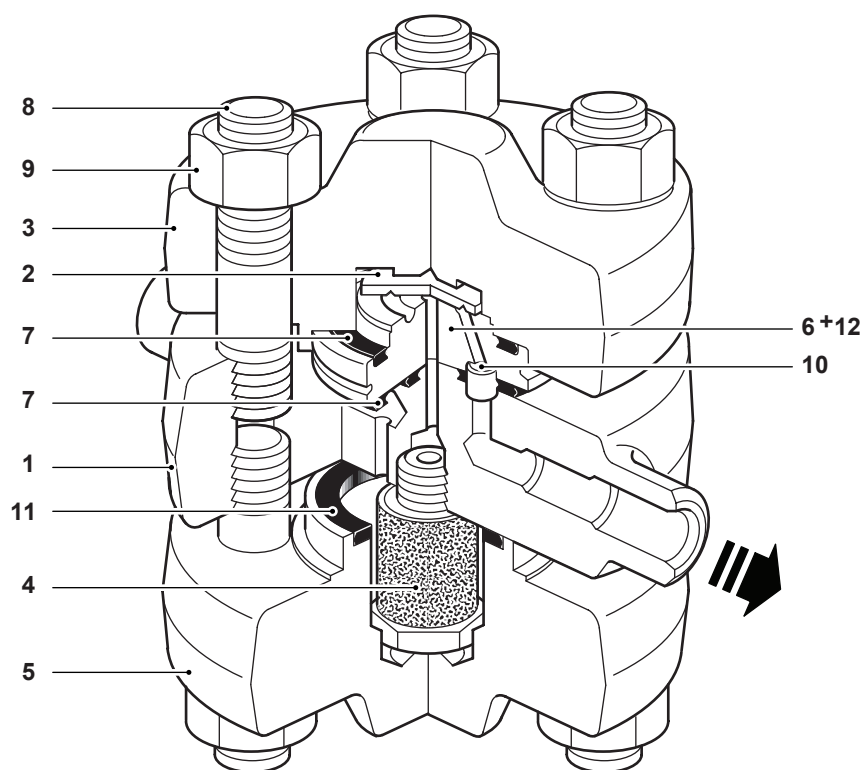
½", ¾" and 1" Butt weld ends to suit Schedule 160 pipe.

½", ¾" and 1" Socket weld ends to ASME (ANSI) B 16.11 Class 6000.

DN15 and DN25 standard integral flange EN 1092 PN160 and PN250.

DN15, DN20 and DN25 standard integral flanges: EN 1092 PN100, ASME (ANSI) Class 600, 900 and 1500.

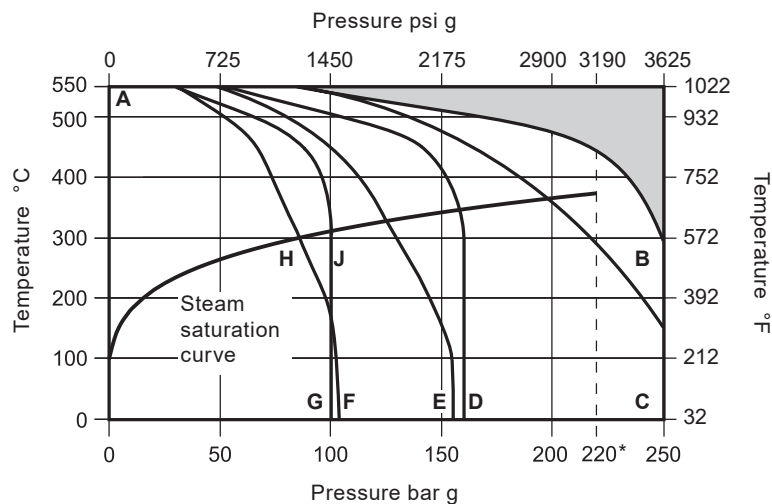
Materials



No.	Part	Material	
1	Body	Alloy steel	ASTM A182 F22
2	Disc	Steel	BS EN ISO 4957
3	Top cover	Alloy steel	ASTM A182 F22
4	Strainer screen assembly	Stainless steel	BS 970 304 S15/Sintered stainless
5	Bottom cover	Alloy steel	ASTM A182 F22
6 *	Seat	Steel	BS 4659 Gr. BD2
7	Cover gasket	Spirally wound stainless steel with exfoliated graphite filler	
8	Cover studs	Steel	ASTM A193 Gr. B16
9	Cover nuts	Steel	ASTM A194 Gr.4
10	Inner seat gasket	Spirally wound stainless steel with exfoliated graphite filler	
11	Cover gasket	Spirally wound stainless steel with exfoliated graphite filler	
12 *	Ferrule	Stainless steel	

* **Note:** Item 12 (ferrule) is pressed into item 6 (seat).

Pressure/temperature limits (ISO 6552)



The product **must not** be used in this region.

A-B Flanged to EN 1092 PN250, socket weld and butt weld ends.

A-C Flanged to ASME (ANSI) Class 1500.

A-D Flanged to EN 1092 PN160.

A-E Flanged to ASME (ANSI) Class 900.

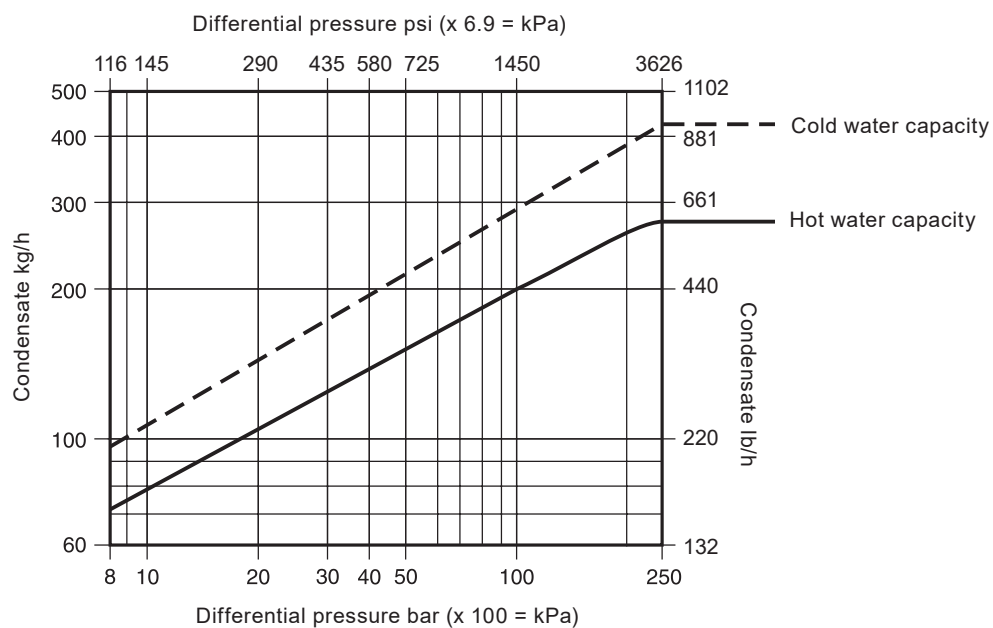
A-H-F Flanged to ASME (ANSI) Class 600.

A-J-G Flanged to EN 1092 PN100.

Note: If the product is used at pressures above 170 bar g (2466 psi g) we would recommend regular inspection of the seat.

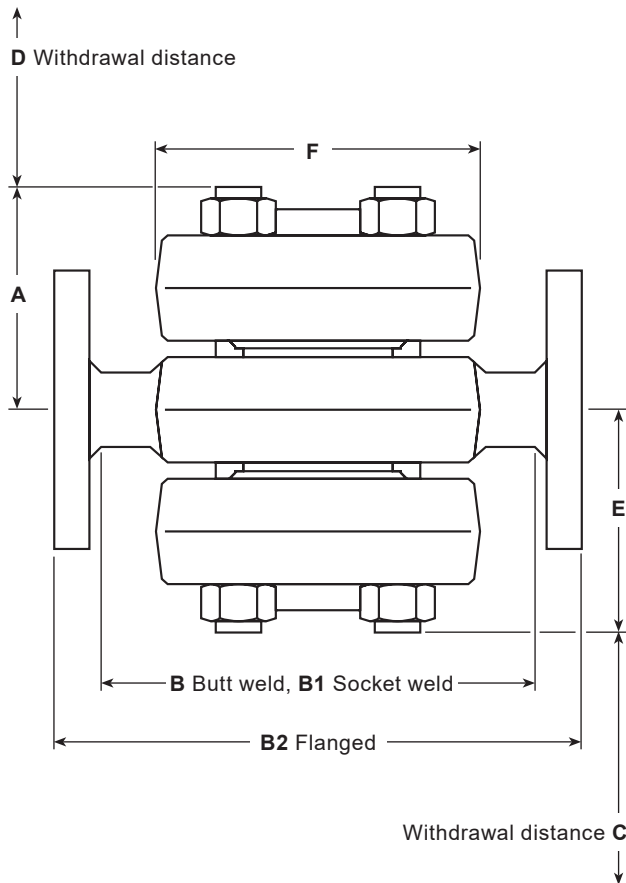
Body design conditions		PN250	
PMA	Maximum allowable pressure	250 bar g @ 300 °C	3625 psi g @ 572 °F
TMA	Maximum allowable temperature	550 °C @ 80 bar g	1022 °F @ 1160 psi g
Minimum allowable temperature		-29 °C	-20.2 °F
PMO *	Maximum operating pressure for saturated steam service	220 bar g @ 374 °C	3190 psi g @ 705 °F
TMO	Maximum operating temperature	550 °C @ 80 bar g	1022 °F @ 1160 psi g
Minimum operating temperature		0 °C	32 °F
Note: For lower operating temperatures consult Spirax Sarco			
PMOB Maximum operating backpressure should not exceed 50% of the upstream pressure			
Minimum operating differential pressure		8 bar g	116 psi g
Product is safe for use under full vacuum conditions			
Designed for a maximum cold hydraulic test pressure of:		375 bar g	2438 psi g

Capacities (in accordance with ISO 7842)



pressure		cold water kg/h (lb/h)	Hot condensate kg/h (lb/h)	pressure		cold water kg/h (lb/h)	Hot condensate kg/h (lb/h)
bar g	psi g			bar g	psi g		
8	116	98 (217)	71 (156)	138	2000	329 (725)	221 (487)
17	250	136 (300)	96 (212)	155	2250	346 (762)	231 (510)
34	500	183 (403)	127 (280)	172	2500	361 (796)	241 (532)
52	750	217 (478)	149 (329)	190	2750	376 (829)	251 (553)
69	1000	245 (540)	167 (369)	207	3000	390 (860)	259 (572)
86	1250	269 (594)	183 (404)	224	3250	404 (890)	268 (591)
103	1500	291 (641)	197 (434)	241	3500	416 (918)	276 (608)
121	1750	311 (685)	209 (461)	250	3625	423 (932)	280 (617)

Dimensions/weights (approximate) in mm (inches) and kg (lbs)



Flanged PN100

Size	A	B2	C	D	E	F	Weight
DN15		210 (8.2)					17.8 (39.2)
DN20	80 (3.2)	240 (9.4)	56 (2.2)	56 (2.2)	80 (3.2)	117 (4.6)	18.7 (41.2)
DN25		260 (10.2)					21.7 (47.8)

Flanged PN160

Size	A	B2	C	D	E	F	Weight
DN15		210 (8.2)					17.8 (39.2)
DN25	80 (3.2)	260 (10.2)	56 (2.2)	56 (2.2)	80 (3.2)	117 (4.6)	21.7 (47.8)

Flanged PN250

Size	A	B2	C	D	E	F	Weight
DN15		240 (9.4)	56 (2.2)	56 (2.2)	80 (3.2)	117 (4.6)	17.8 (39.2)
DN25	80 (3.2)						21.7 (47.8)

Butt weld and socket weld

Size	A	B	B1	C	D	E	F	Weight
½"	78 (3.1)		156 (6.1)					
¾"		157 (6.2)		56 (2.2)	56 (2.2)	78 (3.1)	117 (4.6)	10.5 (23.1)
1"	80 (3.2)		170 (6.6)					

Flanged ASME (ANSI) Class 600

Size	A	B2	C	D	E	F	Weight
½"		210 (8.2)					17.8 (39.2)
¾"	80 (3.2)	240 (9.4)	56 (2.2)	56 (2.2)	80 (3.2)	117 (4.6)	18.7 (41.2)
1"		260 (10.2)					21.7 (47.8)

Flanged ASME (ANSI) Class 900 and 1500

Size	A	B2	C	D	E	F	Weight
½"		240 (9.4)					17.8 (39.2)
¾"	80 (3.2)		56 (2.2)	56 (2.2)	80 (3.2)	117 (4.6)	18.7 (41.2)
1"		260 (10.2)					21.7 (47.8)

Safety information, installation and maintenance

For full details see the Installation and Maintenance Instructions (IM-P150-12) supplied with the product.

Installation

The TD120M is designed for installation with the name-plate on top.

For ease and maintenance, consideration should be given to fitting isolation valves upstream and downstream of the steam trap.

Disposal

The product is recyclable. No ecological hazard is anticipated with the disposal of this product, providing due care is taken.

How to order

Example: 1 off Spirax Sarco ½" TD120M high pressure thermodynamic steam trap having an alloy steel body with integral strainer and butt weld connections, suitable for superheated steam main drainage. Seat and disc shall be maintainable.

Spare parts

The spare parts available are shown in solid outline.

Parts drawn in a grey line are not supplied as spares.

Available spares



Set of cover studs and nuts	8 (8 off), 9 (8 off)
Strainer screen and gasket	4, 11
Set of gaskets	7 (2 off), 10, 11
Maintenance kit	2, 4, 7 (2 off), 10, 11, 6+12

How to order spares

Always order spares by using the description given in the column headed 'Available spares' and state the size and type of trap.

Example: 1 - Seat and disc assembly for a Spirax Sarco ½" TD120M high pressure thermodynamic steam trap.

Recommended tightening torques

Item	Part	 or mm		N m	ft lbf
4		22 A/F		25 - 35	18 - 26
8	Stud		M16	85 - 90	63 - 66
9	Nut	23 A/F	M16	160 - 180	118 - 133

