spirax sarco KB51 and KC51

TI-P078-04 CTLS Issue 10

Bronze Self-Acting Control Valves

Description

The KB and KC range of two-port valves are used in conjunction with Spirax Sarco SA control systems to provide a self-acting temperature control unit.

Available types

KB51 Normally open + phosphor bronze pressure balancing bellows

KC51 Normally open + stainless steel pressure balancing bellows

Note: Pressure balancing bellows enables the valve to operate against higher differential pressures.

Standards

These products fully comply with the requirements of the European Pressure Equipment Directive 2014/68/EU and carry the mark when so required.



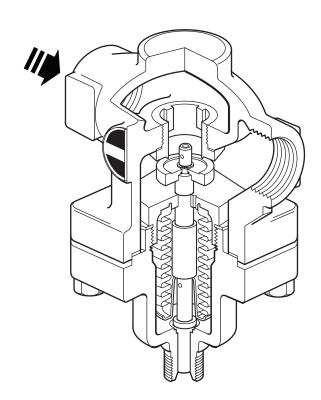
Certification

As standard these products are available with a manufacturers' Typical Test Report. Note: All certification/inspection requirements must be stated at the time of order placement.

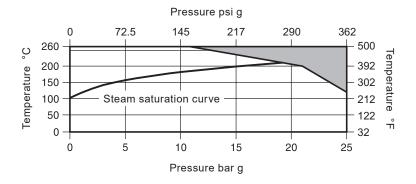
Sizes and pipe connections KB51: 1", $1\frac{1}{4}$ ", $1\frac{1}{2}$ " and 2"

KC51: 1½" and 2"

Screwed BSP (BS 21 parallel) or NPT connections.



Pressure/temperature limits



The product **must not** be used in this region.

Body design conditions					PN25	
Maximum design pressure		25 bar g @ 260 °C	,	363 psi g @ 500 °F		
Maximum design temperature	26	60 °C @ 10.5 bar g	l	500 °F @ 152 psi g		
Minimum design temperature			-10 °C	;	14 °F	
Maximum operating temperature	26	60 °C @ 10.5 bar g	l	500 °F @ 152 psi g		
Minimum operating temperature Note: For lower operating temperatures of	onsult Spirax Sarco	1			0 °C	
	Size	1"	11/4"	11/2"	2"	
Maximum differential pressure psi (bar)	KB51	10.0 (145)	9.0 (131)	8.2 (119)	6.9 (100)	
	KC51	-	-	16.0 (232)	13.8 (200)	
Designed for a maximum cold hydraulic te	st pressure of:			38 bar	g 551 psi g	

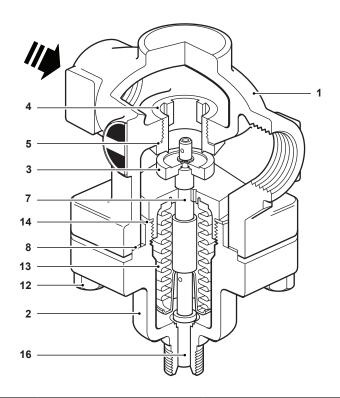
Kv values

Size	1"	11/4"	1½"	2"	For conversion:Cv (UK) = Kv x 0.963Cv (US) = Kv x 1.156
KB51	9.80	16.48	23.70	34.00	
KC51	-	-	16.48	34.00	

Capacities

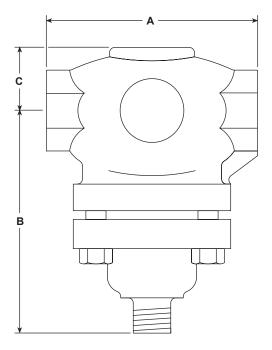
For saturated steam sizing capacities see TI-GCM-08. For water valve sizing capacities see TI-GCM-09.

Materials



No.	Part			Material	
1	Body			Bronze	CC 491 KM
		KB51 and 1½" KC51		Bronze	CC 491 KM
2	Bonnet	KC51	2"	Steel	EN 10213 GP240 GH+N
3	Valve head			Stainless steel	BS 970 431 S 29
4	Valve seat ring			Stainless steel	BS 970 431 S 29
5 Val	Malara and market		1"	Mild steel	BS 1449 CS 4
	Valve seat gasket		1½" to 2"	Reinforced exfoliated graphite	
6	Return spring			Stainless steel	BS 2056 302 S 26
	Ottorio	KB51		Brass	BS 2874 CZ 121
7	7 Stem	KC51		Stainless steel	BS 970 321 S20
8	Bonnet gasket			Reinforced exfoliated graphite	
40		Studs		Steel	BS 4439 Gr. 8.8
12 Bonnet	Bonnet	Nuts		Steel	BS 3692 Gr. 8
40	Dallaria	KB51		Phosphor bronze	EN 12449 Cu Sn 6
13	Bellows	KC51		Stainless steel	AISI 316L
14	Bellows gasket			Reinforced exfoliated graphite	
16	Plunger			Brass	BS 2874 CZ 121

Dimensions/weights (approximate) in mm (inches) and kg (lb)



KB51 and KC51 shown

0' -		KB51	KC51		Weight	
Size	Α	В	В	С	KB51	KC51
1"	136 (5.35)	138 (5.43)		51 (2.01)	4.17 (9.19)	
11/4"	144 (5.67)	152 (5.98)			7.00 (15.4)	
1½"	150 (5.91)	152	152 (5.98)	62 (2.44)	8.32 (18.1)	8.32 (18.1)
2"	180 (7.09)	(5.98)	189 (7.44)	71 (2.80)	10.30 (22.1)	10.60 (23.4)

Safety information, installation and maintenanceFor full details see the Installation and Maintenance instructions supplied with the product.

Installation note:

The valve should be fitted in a horizontal line with the actuator vertically below the pipeline.

How to order

Example: 1 off Spirax Sarco 11/4" screwed BSP KB51 self-acting control valve with bronze body.

Spare partsThe spare parts available are shown in solid outline. Parts drawn in a grey line are not supplied as spares.

Available spares

Valve seat assembly (excluding bellows and stem assembly)	A, B, C, D, E, L, U, G
Bellows and stem assembly	G, L, N, H
Set of gaskets	B, C, E, L, U
Set of bonnet studs and nuts (set of 4)	s
	Bellows and stem assembly Set of gaskets

How to order spares
Always order spares by using the description given in the column headed 'Available spares' and state the size and type of valve. **Example**: 1 - Valve seat assembly for a Spirax Sarco 11/4" KB51 self-acting control valve.

