TI-P078-04 CTLS Issue 9

Spirax /Sarco /KR51 and KC51

KA51, KB51 and KC51 Bronze Self-Acting Control Valves

Description

The KA, KB and KC range of two-port valves are used in conjunction with Spirax Sarco SA control systems to provide a self-acting temperature control unit.

Available types

KA51 Normally open

KB51 Normally open + phosphor bronze pressure balancing bellows

KC51 Normally open + stainless steel pressure balancing bellows

Note: Pressure balancing bellows enables the valve to operate against higher differential pressures.

Standards

These products fully comply with the requirements of the Pressure Equipment Directive (PED) and carry the **(E** mark when so required.

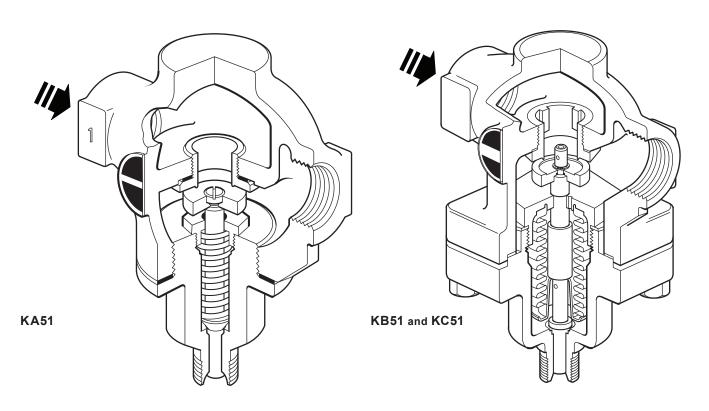
Certification

As standard these products are available with a manufacturers' Typical Test Report.

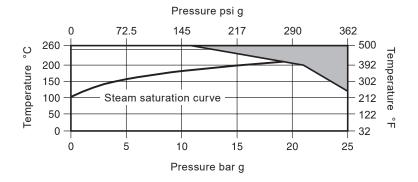
Note: All certification/inspection requirements must be stated at the time of order placement.

Sizes and pipe connections

KA51 and **KB51**: 1", 1¼", 1½" and 2" **KC51**: 1½" and 2" Screwed BSP (BS 21 parallel) or NPT connections.



Pressure/temperature limits



The product **must not** be used in this region.

Body design conditions					PN25	
Maximum design pressure	2	25 bar g @ 260 °C	3	363 psi g @ 500 °F		
Maximum design temperature	26	0 °C @ 10.5 bar g	Į	500 °F @ 152 psi g		
Minimum design temperature	-10 °C			14 °F		
Maximum operating temperature	26	0 °C @ 10.5 bar g	Į	500 °F @ 152 psi g		
Minimum operating temperature Note: For lower operating temperatures of	onsult Spirax Sarco				0 °C	
	Size	1"	11/4"	11/2"	2"	
Maximum differential pressure psi (bar)	KA51	4.5 (65)	3.0 (44)	2.0 (29)	1.5 (22)	
	KB51	10.0 (145)	9.0 (131)	8.2 (119)	6.9 (100)	
	KC51	-	-	16.0 (232)	13.8 (200)	
Designed for a maximum cold hydraulic test pressure of:				38 bar	g 551 psi g	

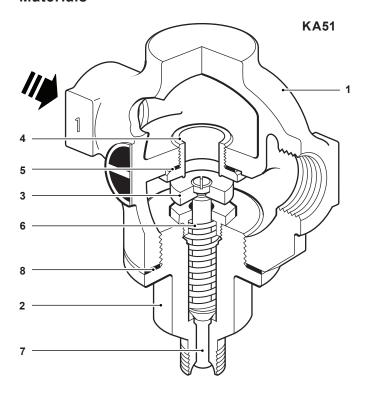
Kv values

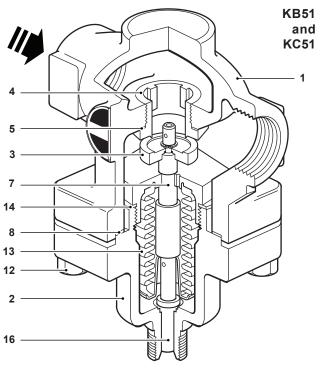
Size	1"	11/4"	1½"	2"	— For conversion:	
KA51 and KB51	9.80	16.48	23.70	34.00	Cv (UK) = Kv x 0.963	
KC51	-	-	16.48	34.00	Cv (US) = Kv x 1.156	

Capacities

For saturated steam sizing capacities see TI-GCM-08. For water valve sizing capacities see TI-GCM-09.

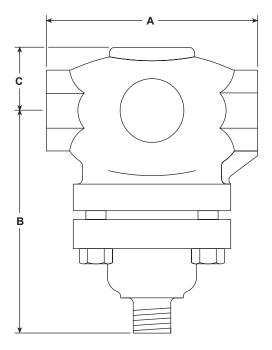
Materials





No.	Part			Material	
1	Body			Bronze	CC 491 KM
2	Bonnet	KA51, KB51 and 1½" KC51		Bronze	CC 491 KM
		KC51	2"	Steel	EN 10213 GP240 GH+N
3	Valve head			Stainless steel	BS 970 431 S 29
4	Valve seat ring			Stainless steel	BS 970 431 S 29
	Value and market		1"	Mild steel	BS 1449 CS 4
5 Valve seat gasket			1½" to 2"	Reinforced exfoliated graphite	
6	Return spring			Stainless steel	BS 2056 302 S 26
- 0:	KA51 and	KB51	Brass	BS 2874 CZ 121	
7	Stem KC51			Stainless steel	BS 970 321 S20
8	Bonnet gasket			Reinforced exfoliated graphite	
40	Damet	Studs		Steel	BS 4439 Gr. 8.8
12	Bonnet		Steel	BS 3692 Gr. 8	
40	Dellering	KA51		Phosphor bronze	EN 12449 Cu Sn 6
13	Bellows			Stainless steel	AISI 316L
14	Bellows gasket			Reinforced exfoliated graphite	
16	Plunger			Brass	BS 2874 CZ 121

Dimensions/weights (approximate) in mm (inches) and kg (lb)



KB51 and KC51 shown

Size		KA51 B	KB51 B	KC51 B		Weight		
	Α				С	KA51	KB51	KC51
1"	136 (5.35)	107 (4.21)	138 (5.43)	-	51 (2.01)	3.96 (8.73)	4.17 (9.19)	-
11⁄4"	144 (5.67)	110 (4.33)	152 (5.98)	-		6.20 (13.7)	7.00 (15.4)	-
1½"	150 (5.91)	110 (4.33)	152 (5.98)	152 (5.98)	62 (2.44)	7.52 (16.6)	8.32 (18.1)	8.32 (18.1)
2"	180 (7.09)			189 (7.44)	71 (2.80)	9.35 (20.6)	10.30 (22.1)	10.60 (23.4)

Safety information, installation and maintenance

For full details see the Installation and Maintenance instructions supplied with the product.

Installation note:

The valve should be fitted in a horizontal line with the actuator vertically below the pipeline.

How to order

Example: 1 off Spirax Sarco 11/4" screwed BSP KA51 self-acting control valve with bronze body.

Spare partsThe spare parts available are shown in solid outline. Parts drawn in a grey line are not supplied as spares.

Available spares

	Valve seat assembly	A, D, E, L
KA51	Set of gaskets	E, L
	Set of bonnet studs and nuts (set of 4)	S
KB51 and KC51	Valve seat assembly (excluding bellows and stem assembly)	A, B, C, D, E, L, U, G
	Bellows and stem assembly	G, L, N, H
	Set of gaskets	B, C, E, L, U
	Set of bonnet studs and nuts (set of 4)	S

How to order spares

Always order spares by using the description given in the column headed 'Available spares' and state the size and type of valve. Example: 1 - Valve seat assembly for a Spirax Sarco 11/4" KB51 self-acting control valve.

