
Addendum to IM-P327-02, Field Reversing TN2000 Series Actuators

Warning: Sections 4.4 and 4.5 of IM-P327-02 provides detailed information regarding field reversing the TN2000 series actuator. If, for example the actuator is converted from spring **Extend** to spring **Retract** or vice-versa, the product label must be replaced to ensure the safety of the user and installation.

Replacement labels - Contact Spirax Sarco and clearly state what conversion has been done and a new label will be supplied stating the new information for the product. **The newly supplied label must be affixed over the top of the existing label hiding all previous data.**

As a temporary measure:

- We suggest that the product nomenclature suffix (E or R) be crossed out and by using a permanent marker write its new suffix.
- The 'Air fail mode' (Spring Extend or Spring Retract) must be crossed out and by using a permanent marker write its new 'Air fail mode'.