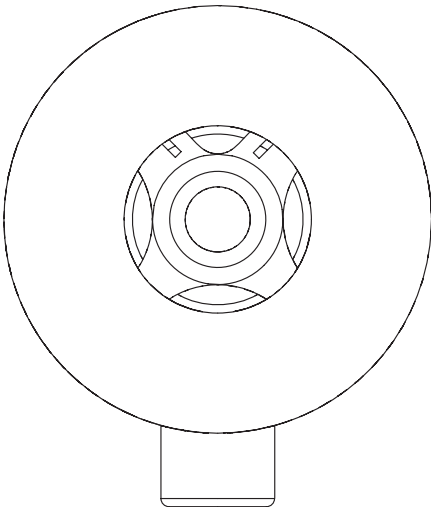


**DCV8**  
**Disc Check Valve**  
Installation and Maintenance Instructions

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1. Safety information
2. General product information
3. Installation
4. Commissioning
5. Operation
6. Maintenance
7. Spare parts




# 1. Safety information

Safe operation of this product can only be guaranteed if it is properly installed, commissioned, used and maintained by qualified personnel (see Section 1.11) in compliance with the operating instructions. General installation and safety instructions for pipeline and plant construction, as well as the proper use of tools and safety equipment must also be complied with.

## 1.1 Intended use

Referring to the Installation and Maintenance Instructions, name-plate and Technical Information Sheet, check that the product is suitable for the intended use/application.

The product listed below complies with the requirements of the EU Pressure Equipment Directive 2014/68/EU and carries the  mark when so required.

The product falls within the following Pressure Equipment Directive category:

|      | Product      | Group 2 Gases | Group 2 Liquids |
|------|--------------|---------------|-----------------|
| DCV8 | DN15 - DN25  | SEP           | SEP             |
|      | DN32         | SEP           | SEP             |
|      | DN40 - DN50  | 1             | SEP             |
|      | DN65 - DN100 | 1             | SEP             |

- i) The product has been specifically designed for use on steam, compressed air, water and other industrial fluids that are in Group 2 of the above-mentioned Pressure Equipment Directive.
- ii) Check material suitability, pressure and temperature and their maximum and minimum values. If the maximum operating limits of the product are lower than those of the system in which it is being fitted, or if malfunction of the product could result in a dangerous overpressure or overtemperature occurrence, ensure a safety device is included in the system to prevent such over-limit situations.
- iii) Determine the correct installation situation and direction of fluid flow.
- iv) Spirax Sarco products are not intended to withstand external stresses that may be induced by any system to which they are fitted. It is the responsibility of the installer to consider these stresses and take adequate precautions to minimise them.
- v) Remove protection covers from all connections and protective film from all name-plates, where appropriate, before installation on stream or other high temperature applications.
- vi) Prior to use, the user shall ensure the fluid compatibility with the equipment material.

## 1.2 Access

Ensure safe access and if necessary a safe working platform (suitably guarded) before attempting to work on the product. Arrange suitable lifting gear if required.

## 1.3 Lighting

Ensure adequate lighting, particularly where detailed or intricate work is required.

## 1.4 Hazardous liquids or gases in the pipeline

Consider what is in the pipeline or what may have been in the pipeline at some previous time.

Consider: flammable materials, substances hazardous to health, extremes of temperature.

## 1.5 Hazardous environment around the product

Consider: explosion risk areas, lack of oxygen (e.g. tanks, pits), dangerous gases, extremes of temperature, hot surfaces, fire hazard (e.g. during welding), excessive noise, moving machinery.

## 1.6 The system

Consider the effect on the complete system of the work proposed. Will any proposed action (e.g. closing isolation valves, electrical isolation) put any other part of the system or any personnel at risk?

Dangers might include isolation of vents or protective devices or the rendering ineffective of controls or alarms. Ensure isolation valves are turned on and off in a gradual way to avoid system shocks.

## 1.7 Pressure systems

Ensure that any pressure is isolated and safely vented to atmospheric pressure. Consider double isolation (double block and bleed) and the locking or labelling of closed valves. Do not assume that the system has depressurised even when the pressure gauge indicates zero.

## 1.8 Temperature

Allow time for temperature to normalise after isolation to avoid the danger of burns and consider whether protective clothing (including safety glasses) is required.

### Viton seat:

If the Viton seat has been subjected to a temperature approaching 315 °C (599 °F) or higher it may have decomposed and formed hydrofluoric acid. Avoid skin contact and inhalation of any fumes as the acid will cause deep skin burns and damage the respiratory system.

## 1.9 Tools and consumables

Before starting work ensure that you have suitable tools and/or consumables available. Use only genuine Spirax Sarco replacement parts.

## 1.10 Protective clothing

Consider whether you and/or others in the vicinity require any protective clothing to protect against the hazards of, for example, chemicals, high/low temperature, radiation, noise, falling objects, and dangers to eyes and face.

## 1.11 Permits to work

All work must be carried out or be supervised by a suitably competent person.

Installation and operating personnel should be trained in the correct use of the product according to the Installation and Maintenance Instructions.

Where a formal 'permit to work' system is in force it must be complied with. Where there is no such system, it is recommended that a responsible person should know what work is going on and, where necessary, arrange to have an assistant whose primary responsibility is safety.

Post 'warning notices' if necessary.

## 1.12 Handling

Manual handling of large and/or heavy products may present a risk of injury. Lifting, pushing,

pulling, carrying or supporting a load by bodily force can cause injury particularly to the back. You are advised to assess the risks taking into account the task, the individual, the load and the working environment and use the appropriate handling method depending on the circumstances of the work being done.

### 1.13 Residual hazards

In normal use the external surface of the product may be very hot. If used at the maximum permitted operating conditions the surface temperature of some products may reach temperatures of 300 °C (572 °F).

Many products are not self-draining. Take due care when dismantling or removing the product from an installation (refer to 'Maintenance instructions').

### 1.14 Freezing

Provision must be made to protect products which are not self-draining against frost damage in environments where they may be exposed to temperatures below freezing point.

### 1.15 Disposal

This product is recyclable. No ecological hazard is anticipated with the disposal of this product providing due care is taken, except:

#### Viton seat:

- Waste parts can be landfilled, when in compliance with National and Local regulations.
- Parts can be incinerated, but a scrubber must be used to remove Hydrogen Fluoride, which is evolved from the product and with compliance to National and Local regulations.
- Parts are insoluble in aquatic media.

Please visit the Spirax Sarco product compliance web pages

<https://www.spiraxsarco.com/product-compliance>

for up to date information on any substances of concern that may be contained within this product. Where no additional information is provided on the Spirax Sarco product compliance web page, this product may be safely recycled and/or disposed providing due care is taken. Always check your local recycling and disposal regulations.

### 1.16 Returning products

Customers and stockists are reminded that under EC Health, Safety and Environment Law, when returning products to Spirax Sarco they must provide information on any hazards and the precautions to be taken due to contamination residues or mechanical damage which may present a health, safety or environmental risk. This information must be provided in writing including Health and Safety data sheets relating to any substances identified as hazardous or potentially hazardous.

## 2. General product information

### 2.1 Description

DCV8 disc check valves are of a wafer pattern, designed to be sandwiched between DIN 2501 and EN 1092 flanges. Their function is to prevent reverse flow on a wide variety of fluids. The DCV8 is designed for use with aggressive fluids, vapours, acids and alkalines at high pressures and temperatures. The valves are provided with an M8 threaded tapping for product earthing and conform to EN 558 part 1, series 49.

### Standards

Designed and manufactured in accordance with AD Merkblätter. This product fully complies with the requirements of the European Pressure Equipment Directive 2014/68/EU.

### Standard shut-off

Standard valves conform to EN 12266-1 rate D.

Soft seated versions meet EN 12266-1 rate A, providing a differential pressure exists.

### Certification

These products are available with certification to EN 10204 3.1. and the body is sourced from a TÜV approved foundry.

**Note:** All certification/inspection requirements must be stated at the time of order placement.

**Note:** For additional product data see Technical Information Sheet TI-P147-01-EN-ISS1.

### 2.2 Sizes and pipe connections

DN15, DN20, DN25, DN32, DN40, DN50, DN65, DN80 and DN100.

Suitable for installation between the following flanges:

EN 1092/DIN 2501 PN10, PN16, PN25 and PN40.

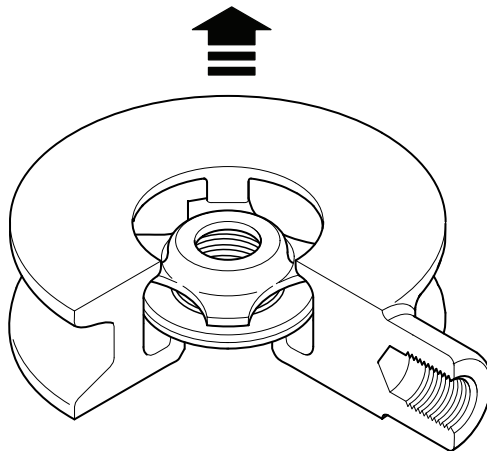


Fig. 1 DCV8 disc check valve

## 2.3 Optional extras

**Heavy duty springs** (700 mbar opening pressure, up to DN65) for boiler feed applications

**High temperature springs**

**Viton soft seats** for oils and gas applications

**EPDM soft seats** for water applications

## 2.4 Materials

| Part                    | Material                   |
|-------------------------|----------------------------|
| Body                    | Austenitic stainless steel |
| Disc                    | Austenitic stainless steel |
| Spring retainer         | Austenitic stainless steel |
| Standard spring         | Austenitic stainless steel |
| Heavy duty spring       | Austenitic stainless steel |
| High temperature spring | Nickel alloy               |

## 2.5 Seating options

The valves are stamped to identify the internals fitted:

'N' - High temperature spring - Metal disc seat

'W' - Without spring - Metal disc seat

'H' - Heavy duty spring - Metal disc seat

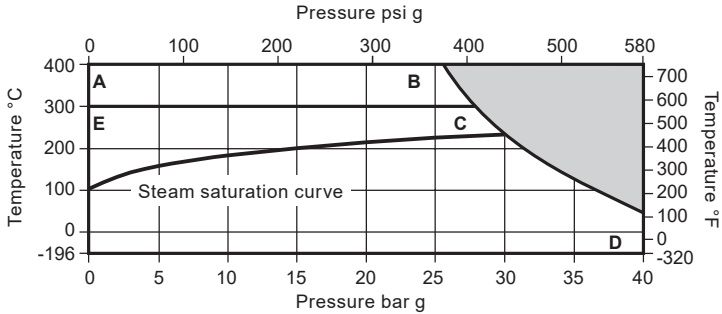
'V' - Standard spring - Viton disc seat

'E' - Standard spring - EPDM disc seat

No identification indicates a standard spring with a metal disc.

## 2.6 Pressure/temperature limits

**Note:** Special testing to allow lower temperature operation can be provided at extra cost. Consult Spirax Sarco.



- The product **must not** be used in this region.
- A-B-D** Without standard or high temperature springs.
- E-C-D** Standard spring and heavy-duty spring.

|   |                                    |                         |  |
|---|------------------------------------|-------------------------|--|
| Body design conditions                                  |                                    | PN40                    |  |
| PMA   | Maximum allowable pressure         | 40 bar g @ 50 °C        | (580 psi g @ 122 °F)                     |
| TMA   | Maximum allowable temperature      | 400 °C @ 25.6 bar g     | (752 °F @ 371 psi g)                     |
|   | Minimum allowable temperature      | -196 °C                 | (-320 °F)                                |
| PMO   | Maximum operating pressure (bar g) | 40 bar g @ 50 °C        | (580 psi g @ 122 °F)                     |
| TMO   | Maximum operating temperature      | Standard spring         | 300 °C @ 27.6 bar g (572 °F @ 400 psi g) |
|   |                                    | Heavy duty spring       | 300 °C @ 27.6 bar g (572 °F @ 400 psi g) |
|   |                                    | High temperature spring | 400 °C @ 25.6 bar g (752 °F @ 371 psi g) |
|   |                                    | Without spring          | 400 °C @ 25.6 bar g (752 °F @ 371 psi g) |
| Minimum operating temperature (standard disc)           |                                    | -196 °C                 | (-320 °F)                                |
| Temperature limits                                      | Viton seat                         | -25 °C to +205 °C       | (-13 °F to 401 °F)                       |
|   | EPDM seat                          | -40 °C to +120 °C       | (-40 °F to 248 °F)                       |
| Designed for a maximum cold hydraulic test pressure of: |                                    | 60 bar g                | (870 psi g)                              |

**Note:** Special testing to allow lower temperature operation can be provided at extra cost. Consult Spirax Sarco.



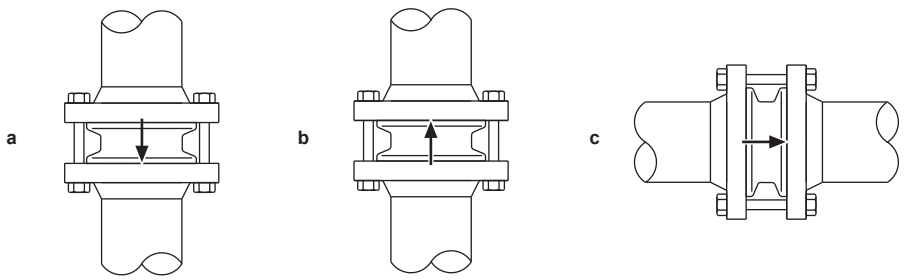
# 3. Installation

**Note:** Before actioning any installation observe the 'Safety information' in Section 1.

Referring to the Installation and Maintenance Instructions, name-plate and Technical Information Sheet, check that the product is suitable for the intended installation:

- 3.1** Check materials, pressure and temperature and their maximum values. If the maximum operating limit of the product is lower than that of the system in which it is being fitted, ensure that a safety device is included in the system to prevent overpressurisation.
- 3.2** Determine the correct installation situation and the direction of fluid flow.
- 3.3** Remove protection covers from all connections and protection film from all name-plates, where appropriate, before installation on stream or other high temperature applications.
- 3.4** Valves must only be installed where 'weld neck' flanges are used. Other flange types may restrict operation.
- 3.5** Disc check valves simply fit between two pipe flanges (see Figure 2). Standard gaskets are used either side of the valve together with longer bolts or studs. Note: flanges, bolts (or studs), nuts and joint gaskets to be provided by the installer. Normal sensible flange bolting practice should be followed eg. torque tightening the bolts in opposite sequence.
- 3.6** The DCV8 can be fitted between EN 1092/DIN 2501 PN10, PN16, PN25 and PN40 flanges. They can be installed in any plane with the exception of DCV's supplied without an internal spring. These must be fitted in a vertical flow line with the flow from bottom to top i.e. upward flow (see Figure 2b). Disc check valves must be fitted in accordance with the direction of the flow arrow on the body, indicating correct fluid flow direction.

**Note:** Disc check valves are not suitable for use where heavily pulsating flow exists, such as close to a compressor.



'b' is the only acceptable orientation when a DCV is supplied without an internal spring

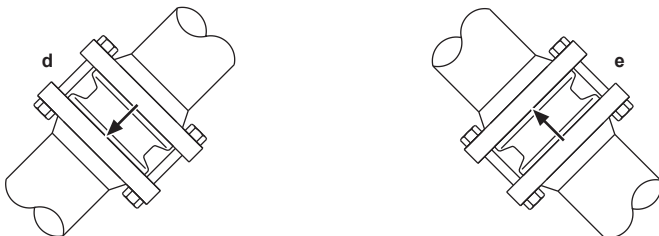


Fig. 2

DCV8 Disc Check Valve

# 4. Commissioning

After installation or maintenance ensure that the system is fully functional. Carry out tests on any alarms or protective devices.

# 5. Operation

Disc check valves are opened by the pressure of the fluid and closed by the spring as soon as the flow ceases and before the reverse flow occurs.

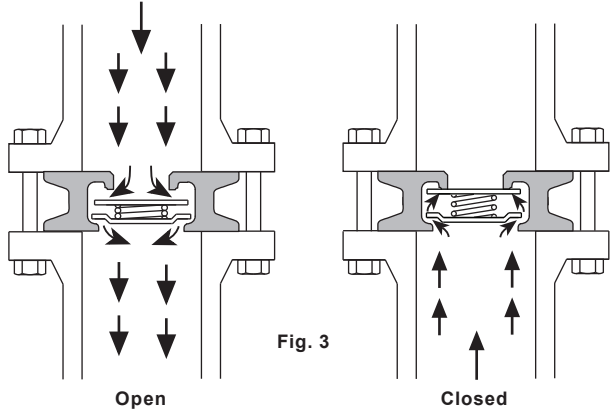


Fig. 3

## Kv values

| Size | DN15 | DN20 | DN25 | DN32 | DN40 | DN50 | DN65 | DN80 | DN100 | For conversion:                              |
|------|------|------|------|------|------|------|------|------|-------|--|
| Kv   | 4.4  | 6.8  | 10.8 | 17   | 26   | 43   | 60   | 80   | 113   | Cv (UK) = Kv x 0.963<br>Cv (US) = Kv x 1.156 |

## Opening pressures in mbar

Differential pressures with zero flow for standard and high temperature springs.

→ Flow direction

| Direction | DN15 | DN20 | DN25 | DN32 | DN40 | DN50 | DN65 | DN80 | DN100 |
|-----------|------|------|------|------|------|------|------|------|-------|
| ↑         | 25   | 25   | 25   | 27   | 28   | 29   | 30   | 31   | 33    |
| →         | 22.5 | 22.5 | 22.5 | 23.5 | 24.5 | 24.5 | 25   | 25.5 | 26.5  |
| ↓         | 20   | 20   | 20   | 20   | 20   | 20   | 20   | 20   | 20    |

Where lowest opening pressures are required, valves without springs can be installed in vertical pipes with bottom-to-top flow.

Without spring

|   |     |     |     |     |   |     |   |     |     |
|---|-----|-----|-----|-----|---|-----|---|-----|-----|
| ↑ | 2.5 | 2.5 | 2.5 | 3.5 | 4 | 4.5 | 5 | 5.5 | 6.5 |
|---|-----|-----|-----|-----|---|-----|---|-----|-----|

Heavy duty springs approximately 700 mbar

DCV8 Disc Check Valve



## 6. Maintenance

**Note:** Before actioning any maintenance programme observe the 'Safety information' in Section 1.

This product is non-maintainable.

**Note:** Great care must be taken if a DCV with a heavy duty spring is taken apart since the strength of the spring can cause the retainer to spring out of the body.

## 7. Spare parts

There are no spare parts available for this product.

### How to order a new product

**Example:** 1 off Spirax Sarco DN25, DCV8 disc check valve for fitting between DN25 PN40 flanges.

